

Hydrostatic Pump Repair

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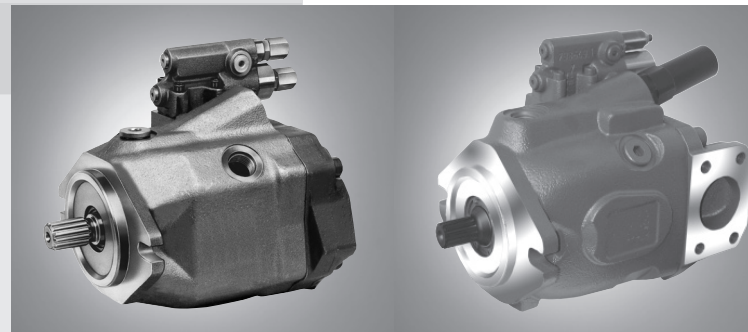
Rexroth
Bosch Group

Axial Piston Variable Pump A10VO

RA 92703/11.07 1/44
Replaces: 06.07

Data sheet

Series 52/53
Size 10...85
Nominal pressure 3600 psi (250 bar)
Peak pressure 4600 psi (315 bar)
Open circuit



Series 52

Series 53

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Features

- Variable axial piston pump in swash plate design for hydrostatic drives in open circuits
- Flow is proportional to drive speed and displacement. The flow is infinitely variable by adjustment of the swash plate.
- Strong bearings for long service life
- High permissible drive speeds
- High power to weight ratio
- Small dimensions
- Low noise level
- Good suction characteristics
- Axial and radial loading of drive shaft possible
- Pressure and flow control
- Electro-hydraulic pressure control
- Power control
- Electro-proportional displacement control
- Short response times

A10V(S)	O			/	5			-	V				
01	02	03	04		05	06	07		08	09	10	11	12

Axial piston unit		10	18	28	45	63	85	
01	Swash plate design, variable	●	—	—	—	—	—	A10VS
	Nom. pressure 3600 psi (250 bar), peak pressure 4600 psi (315 bar)	—	●	●	●	●	●	A10V

02	Pump, open circuit	0
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Size		10	18	28	45	63	85	
03	~displacement $V_{g \max}$ in	in ³	0.61	1.10	1.71	2.75	3.84	5.18
		(cm ³)	(10)	(18)	(28)	(45)	(63)	(85)

Pressure control															
	DR								●	●	●	●	●	●	DR
with hydraulic flow control															
X-T open	D				F	R			●	–	●	●	●	●	DFR
X-T open	DR				F				–	●	○	○	○	○	DRF
X-T closed					DFR1				●	–	●	●	●	●	DFR1
X-T closed	DR				S				–	●	○	○	○	○	DRS
with flow control, electro-hydraulic adjustment of differential pressure (inverse proportional characteristic), (RA 92 709)															
	EF	.	D		.				–	○	○	○	●	●	EF.D.
with remote pressure control															
hydraulic	DR			G					●	●	●	●	●	●	DRG
electric, inverse characteristic	ED	.							–	●	●	●	●	●	ED.
Power control															
with pressure control															
minimum start of control															
145 to 510 psi (10 to 35 bar)	LA	5	D						–	●	●	●	●	●	LA5D
520 to 1015 psi (36 to 70 bar)	LA	6	D						–	●	●	●	●	●	LA6D
1030 to 1520 psi (71 to 105 bar)	LA	7	D						–	●	●	●	●	●	LA7D
1535 to 2030 psi (106 to 140 bar)	LA	8	D						–	●	●	●	●	●	LA8D
2045 to 3335 psi (141 to 230 bar)	LA	9	D						–	●	●	●	●	●	LA9D
with remote pressure control															
min. start of control see above	LA	X	D	G					–	●	●	●	●	●	LAXDG
with pressure and flow control, X-T closed															
min. start of control see above	LA	X	D		S				–	●	●	●	●	●	LAXDS
with press. and flow control electr. adjustment of diff. press. (inverse prop. characteristic), X-T closed (RA 92 709)															
min. start of control see above	LA	X			S	.			–	●	●	●	●	●	LAXS.
Electro-proportional displacement control (RA 92 708)															
with pressure and flow control, positive characteristic															
	EP	.	D		.				–	●	●	●	●	●	EP.D.
with pressure and flow control, positive characteristic; deactivation of control at I = 0															
	EK	.	D		.				–	●	●	●	●	●	EK.D.

05		5
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¹⁾ For availability of control options in series 52 and 53 see index 06 in ordering code

A10V(S)	O			/	5			-	V				
01	02	03	04		05	06	07		08	09	10	11	12

Index		10	18	28	45	63	85	
06	DR, DFR, DFR1, DRG, ED	●	–	●	●	●	●	2 ¹⁾
	DR, DRF, DRS, DRG, ED...	–	●	○	○	○	○	3
	EF..., LA..., EP..., EK...	–	●	●	●	●	●	3

Direction of rotation

07	viewing on shaft end	right hand	R
		left hand	L

Seals

08	FKM (fluor-rubber)	V
----	--------------------	---

Shaft end

		10	18	28	45	63	85	
09	Splined shaft to SAE J744, standard shaft	●	●	●	●	●	●	S
	Similar to shaft „S“ however for higher input torque	–	●	●	●	●	–	R
	Splined shaft to SAE J744, reduced diameter, not for through drive	●	●	–	●	●	●	U
	Similar to shaft „U“ higher input torque, not for through drive	–	–	–	●	●	●	W
	Parallel shaft SAE with key	●	–	●	●	●	–	K ²⁾
	Tapered with Woodruff key	–	–	●	●	●	–	C ²⁾

Mounting flange

10	SAE 2-hole	●	●	●	●	●	●	C
	SAE 4-hole	–	–	–	–	●	○	D

Port for service lines

11	SAE flange at rear, UNC fixing thread(no through drive)	–	●	●	●	●	●	61
	SAE flange on side-opposite sides, UNC fixing thread (for through drive)	–	●	●	●	●	●	62
	Threaded ports at rear, UNC threads (no through drive)	●	–	●	●	–	–	64 ²⁾

Through drive

12	Without through drive (standard for version 61 and 64)			●	●	●	●	●	●	N00
	Flange SAE J744	Coupler for splined shaft ³⁾	Sealing							
	82-2 (A)	5/8 in 9T 16/32DP	axial	–	○	●	●	●	●	K01
	82-2 (A)	3/4 in 11T 16/32DP	axial	–	○	●	●	●	●	K52
	101-2 (B)	7/8 in 13T 16/32DP	axial	–	–	●	●	●	●	K68
	101-2 (B)	1 in 15T 16/32DP	axial	–	–	–	●	●	●	K04
	127-4 (C)	1 1/4 in 14T 12/24DP	axial	–	–	–	–	●	–	K15
	127-2 (C)	1 1/4 in 14T 12/24DP	axial	–	–	–	–	–	●	K07
	127-2 (C)	1 1/2 in 17T 12/24DP	axial	–	–	–	–	–	●	K24

¹⁾ Not for new projects. For new projects use only series 53.

²⁾ only Series 52

³⁾ 30° pressure angle, flat base, flank centering, fit class 5

● available ○ in preparation – not available

Hydraulic fluids

Prior to project design, please see our technical data sheets RE 90220 (mineral oil), RE 90221 (environmentally acceptable fluids) and RE 90223 (HF-fluids) for detailed information on fluids and operating conditions.

When using HF- or environmentally acceptable fluids attention must be paid to possible limitations of the technical data, if necessary contact us. (when ordering please state in clear text the fluid to be used). Operation on Skydrol is only possible after consultation with us.

Operating viscosity range

For optimum efficiency and service life we recommend that the operating viscosity be chosen in the range of:

$$v_{\text{opt}} = \text{opt. operating viscosity } 80 \dots 170 \text{ SUS (16 ... 36 mm}^2\text{/s)}$$

referred to tank temperature (open circuit).

Limit of viscosity range

For critical operating conditions the following values apply:

$$v_{\text{min}} = 60 \text{ SUS (10 mm}^2\text{/s)}$$

for short periods ($t \leq 1 \text{ min}$)
at max. permissible leakage fluid temperature of
239 °F (115 °C).

Please note, that the max fluid temperature of 239 °F (115 °C) is also not exceeded in certain areas (for instance bearing area) The fluid temperature in the bearing area is approx. 7 °F (5 K) higher than the average leakage fluid temperature.

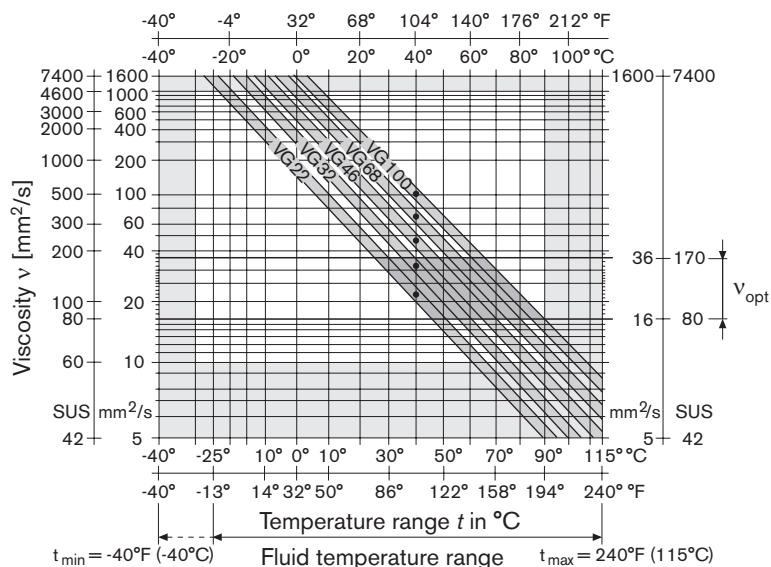
$$v_{\text{max}} = 7500 \text{ SUS (1600 mm}^2\text{/s)}$$

for short periods ($t \leq 1 \text{ min}$)
on cold start
($t_{\text{min}} = p \leq 435 \text{ psi (30 bar), } n \leq 1000 \text{ rpm,}$
-13 °F (-25 °C))

At temperatures between -13 °F (-25 °C) and -40 °F (-40 °C) special measures may be required, depending on installation conditions. Please consult us for further information.

For detailed information on operation with low temperatures see data sheet RE 90300-03-B.

Selection diagram



Notes on the selection of the hydraulic fluid

In order to select the correct fluid, it is necessary to know the operating temperature in the tank (open circuit) in relation to the ambient temperature.

The fluid should be selected so that within the operating temperature range, the viscosity lies within the optimum range (v_{opt}), see shaded section of the selection diagram. We recommend to select the higher viscosity grade in each case.

Example: at an ambient temperature of X °F (X °C) the operating temperature in the tank is 140 °F (60 °C). In the optimum viscosity range (v_{opt} ; shaded area) this corresponds to viscosity grades VG 46 resp. VG 68; VG 68 should be selected

Important: The leakage fluid (case drain fluid) temperature is influenced by pressure and input speed, and is always higher than the tank temperature. However, at no point in the circuit may the temperature exceed 239 °F (115 °C).

If it is not possible to comply with these conditions because of extreme operating parameters or high ambient temperatures, please consult us.

Filtration of fluid

The finer the filtration the better the achieved cleanliness of the hydraulic fluid and the longer the life of the axial piston unit.

To ensure a reliable functioning of the axial piston unit, a minimum cleanliness of

20/18/15 to ISO 4406 is necessary.

At very high operating temperatures (195 °F (90 °C) to max. 239 °F (115 °C)) a cleanliness of

19/17/14 to ISO 4406 is necessary.

If above mentioned grades cannot be maintained please consult us.

Technical data

Operating pressure range

Inlet

Absolute pressure at port S

$p_{abs \min}$ _____ 12 psi (0,8 bar)

$p_{abs \max}$ _____ 73 psi (5 bar)

To determine the min. required inlet pressure p_{abs} at inlet port S or the reduction of displacement at higher input speeds see the diagram to the right.

Outlet

Pressure at port B

Nominal pressure p_N _____ 3600 psi (250 bar)

Peak pressure p_{max} _____ 4600 psi (315 bar)

(Pressures to DIN 24312)

Direction of flow

S to B.

Case drain pressure

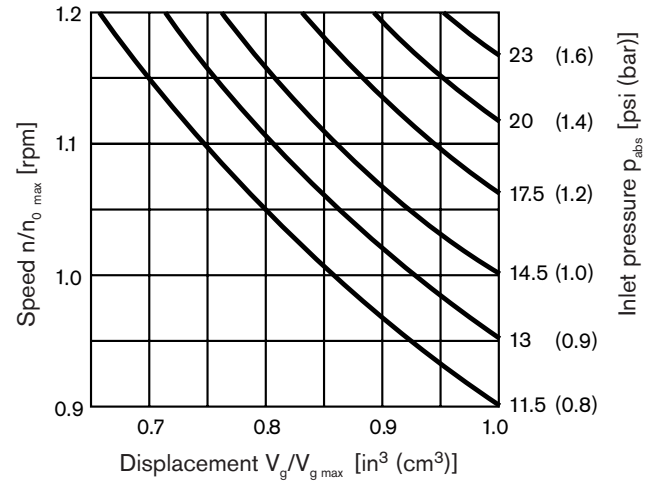
Maximum permissible case drain pressure (port L, $L_{1/2}$):

maximum 7 psi (0,5 bar) higher than the inlet pressure at port S, however not higher than 29 psi (2 bar) absolute.

$p_{L \ abs \ max}$ _____ 29 psi (2 bar)

Maximum permissible speed (Speed limit)

Permissible speed by increase of inlet pressure p_{abs} at the inlet port S or reduction of displacement ($V_g \leq V_{g \ max}$).



Technical data

Table of values (theoretical values, without considering efficiencies and tolerances; values rounded)

Size	A10V(S)O		10	18	28	45	63	85
Displacement	$V_{g \max}$	in ³ (cm ³)	0.64 (10,5)	1.10 (18)	1.71 (28)	2.75 (45)	3.84 (63)	5.18 (85)
Speed ¹⁾								
max. at $V_{g \max}$	$n_{0 \max}$	rpm	3600	3300	3000	2600 ²⁾	2600	2500
max. at $V_g < V_{g \max}$	$n_{0 \max \text{ zul}}$	rpm	4320	3960	3600	3120	3140	3000
Flow								
at $n_{0 \max}$	$q_{V0 \max}$	gpm (L/min)	9.7 (37)	15.6 (59)	22 (84)	31 (117)	43 (163)	55 (212)
at $n_E=1500 \text{ min}^{-1}$	$q_{VE \max}$	gpm (L/min)	4 (15)	7.1 (27)	11.1 (42)	18 (68)	25.1 (95)	34 (128)
Power	$\Delta p = 3600 \text{ psi}$ (250 bar)							
at $n_{0 \max}$	$P_{o \max}$	HP (kW)	22 (16)	34 (25)	47 (35)	65 (49)	90 (68)	119 (89)
at $n_E=1500 \text{ min}^{-1}$	$P_{E \max}$	HP (kW)	9.4 (7)	15 (11)	24 (18)	38 (28)	52 (39)	71 (53)
Torque								
at $V_{g \max}$	$\Delta p = 3600 \text{ psi}$ (250 bar)	$T_{\max}$	31 (42)	52 (71)	82 (111)	132 (179)	184 (250)	247 (338)
	$\Delta p = 1440 \text{ psi}$ (100 bar)	T	13 (17)	21 (29)	33 (45)	53 (72)	74 (100)	102 (135)
Torsional stiffness	Shaft S	c	6760 (9200)	8082 (11000)	16400 (22300)	27560 (37500)	48100 (65500)	105100 (143000)
	Shaft R	c	–	10870 (14800)	19400 (26300)	30240 (41000)	51200 (69400)	–
	Shaft U	c	5020 (6800)	5870 (8000)	–	22130 (30000)	36290 (49200)	75900 (102900)
	Shaft W	c	–	–	–	25370 (34400)	39830 (54000)	86960 (117900)
	Shaft K/C	c	7965 (10800)	–	19770 (26800)	32380 (43900)	54506 (73900)	–
Moment of inertia rotary group	J_{TW}	lbs-ft ² (kgm ²)	0.0142 (0,0006)	0.2207 (0,00093)	0.0403 (0,0017)	0.0783 (0,0033)	0.1329 (0,0056)	0.2848 (0,012)
Angular acceleration, max. ³⁾	α	rad/s ²	8000	6800	5500	4000	3300	2700
Fill volume	V	gal (L)	0.05 (0,2)	0.06 (0,25)	0.08 (0,3)	0.13 (0,5)	0.21 (0,8)	0.26 (1)
Weight approx. (without fluid)	m	lbs (kg)	17 (8)	25 (11,5)	31 (14)	40 (18)	48.5 (22)	75 (34)

¹⁾ Values are valid with inlet pressure of 15 psi (1 bar) at suction inlet S. With reduced displacement or increased inlet pressure the drive speed can be increased according to the diagram on page 5.

²⁾ For higher drive speeds please consult us.

³⁾ – These values are valid for conditions between the min. required and the max. permissible drive speeds.

For external sources of excitation (eg. diesel engine 2-8 fold rotary frequency, cardan shaft 2 fold rotary frequency).

– The limit is valid for a single pump.

– The load carrying capacity of the connecting parts must be taken into consideration.

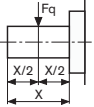
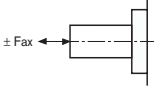
Caution: Exceeding these limits can lead to a loss of operability, reduction of service life or complete destruction of the axial piston unit. The permissible values can be calculated.

Technical Data

Determination of pump size

Flow	$q_v = \frac{V_g \cdot n \cdot \eta_v}{231 (1000)}$	[gpm (L/min)]	V_g = geometr. displacement per revolution in in ³ (cm ³)
Torque	$T = \frac{V_g \cdot \Delta p}{24 (20) \cdot \pi \cdot \eta_{mh}}$	[lb-ft (Nm)]	p = pressure differential in psi (bar)
Power	$P = \frac{2\pi \cdot T \cdot n}{33,000 (60000)} = \frac{q_v \cdot p}{1,714 (600) \cdot \eta_t}$	[HP (kW)]	n = drive speed in rpm
			η_v = volumetric efficiency
			η_{mh} = mechanical-hydraulic efficiency
			η_t = overall efficiency ($\eta_t = \eta_v \cdot \eta_{mh}$)

Permissible radial and axial forces on drive shaft

Size		10	18	28	45	63	85
Radial force, max.	 at $F_{q \max}$ lbf (N)	56 (250)	78 (350)	270 (1200)	337 (1500)	382 (1700)	450 (2000)
Axial force, max.	 F_{ax} N	90 (400)	157 (700)	225 (1000)	337 (1500)	450 (2000)	675 (3000)

Permissible input and through drive torques

Size		10	18	28	45	63	85
Torque, max.	T_{max} lb-ft (Nm)	31 (42)	52 (71)	82 (111)	132 (179)	184 (250)	249 (338)
(at $V_{g \max}$ and $\Delta p = 3600$ psi (250 bar ¹⁾))							
Input torque, max. ²⁾							
for shaft end S	$T_{E \text{ zul}}$ lb-ft (Nm)	93 (126)	91 (124)	146 (198)	235 (319)	465 (630)	851 (1157)
SAE J744 ³⁾	in	3/4	3/4	7/8	1	1 1/4	1 1/2
for shaft end R	$T_{E \text{ zul}}$ lb-ft (Nm)	–	110 (150)	166 (225)	295 (400)	479 (650)	–
SAE J744 ³⁾	in	–	3/4	7/8	1	1 1/4	–
for shaft end U	$T_{E \text{ zul}}$ lb-ft (Nm)	44 (60)	43 (59)	–	139 (188)	226 (306)	463 (628)
SAE J744 ³⁾	in	5/8	5/8	–	7/8	1	1 1/4
for shaft end W	$T_{E \text{ zul}}$ lb-ft (Nm)	–	–	–	162 (220)	292 (396)	447 (650)
SAE J744 ³⁾	in	–	–	–	7/8	1	1 1/4
for shaft end K	$T_{E \text{ zul}}$ lb-ft (Nm)	78 (106)	–	107 (145)	156 (212)	325 (441)	–
	in	0.750	–	0.8750	1.0000	1.2500	–
	(mm)	(19.05)	–	(22.225)	(25.4)	(31.75)	–
for shaft end C ⁴⁾	$T_{E \text{ zul}}$ lb-ft (Nm)	–	–	107 (145)	156 (212)	325 (441)	–
Through drive torque, max.							
for shaft end S	$T_{D \text{ zul}}$ lb-ft (Nm)	–	80 (108)	118 (160)	235 (319)	357 (484)	515 (698)
for shaft end R	$T_{D \text{ zul}}$ lb-ft (Nm)	–	89 (120)	130 (176)	270 (365)	357 (484)	–

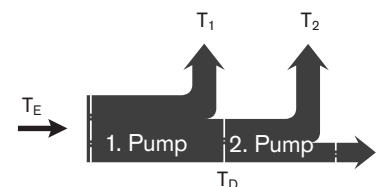
¹⁾ without considering efficiency

²⁾ for shaft without side load

³⁾ (ANSI B92.1a-1996)

⁴⁾ only for series 52

Distribution of torques



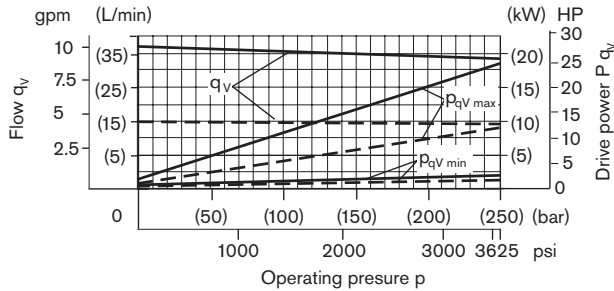
Operating curves for pumps with pressure control

Drive power and flow

(Fluid: mineral oil to ISO VG 46 DIN 51519, $t = 122^\circ\text{F}$ (50°C))

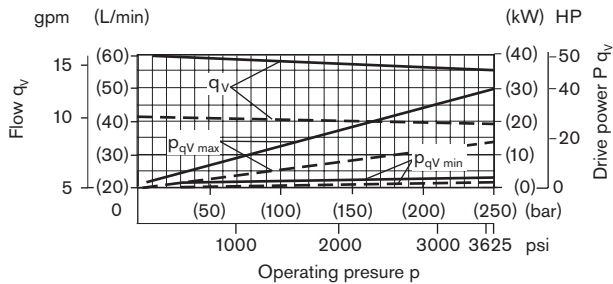
Size 10

----- $n = 1500$ rpm
 ——— $n = 3600$ rpm



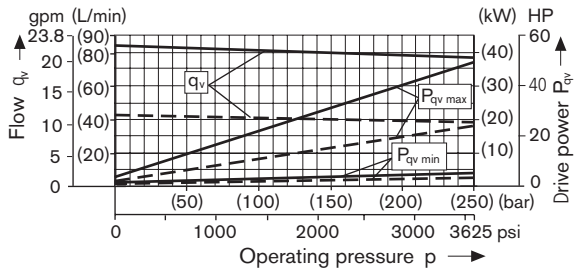
Size 18

----- $n = 1500$ rpm
 ----- $n = 3600$ rpm



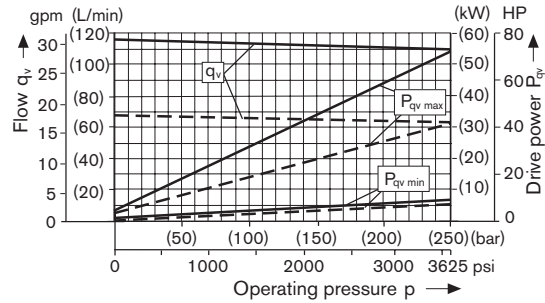
Size 28

----- $n = 1500$ rpm
 ----- $n = 3000$ rpm



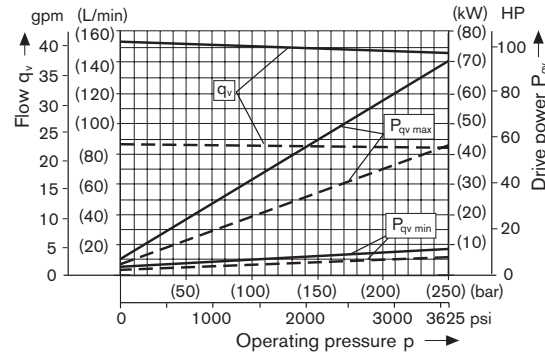
Size 45

----- $n = 1500$ rpm
 ——— $n = 2600$ rpm



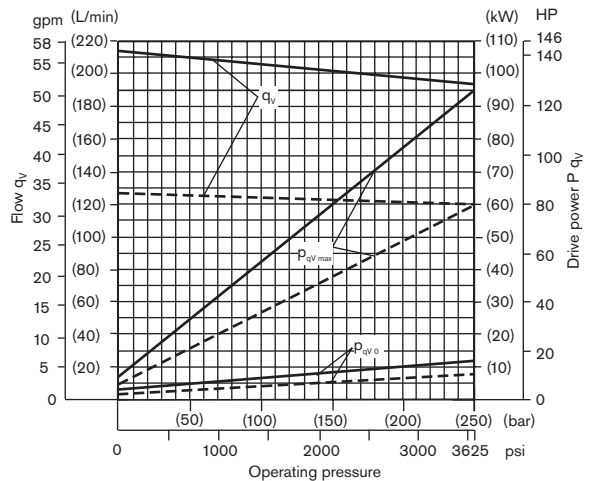
Size 63

----- $n = 1500$ rpm
 ——— $n = 2700$ rpm



Size 85

----- $n = 1500$ rpm
 ——— $n = 2500$ rpm



Overall efficiency

$$\eta_t = \frac{q_v \cdot p}{P_{pV \max} \cdot 600}$$

Volumetric efficiency

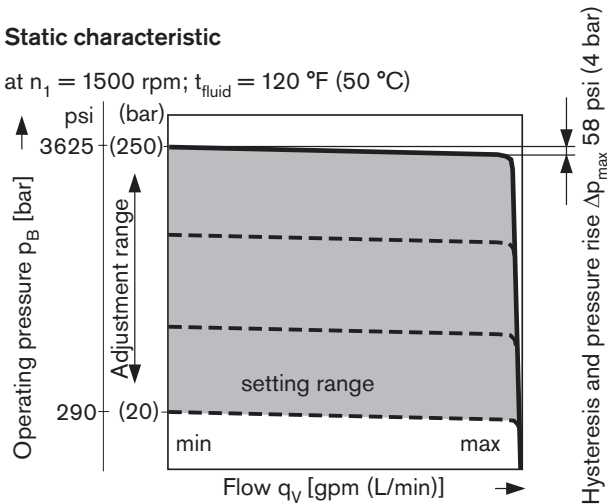
$$\eta_v = \frac{q_v}{q_{v \text{ theor}}}$$

DR - Pressure control

The pressure control serves to maintain a constant pressure in the hydraulic system, within the control range of the pump. The pump therefore supplies only the amount of hydraulic fluid required by the actuators. The pressure can be steplessly set at the pilot valve.

Static characteristic

at $n_1 = 1500 \text{ rpm}$; $t_{\text{fluid}} = 120 \text{ °F (50 °C)}$

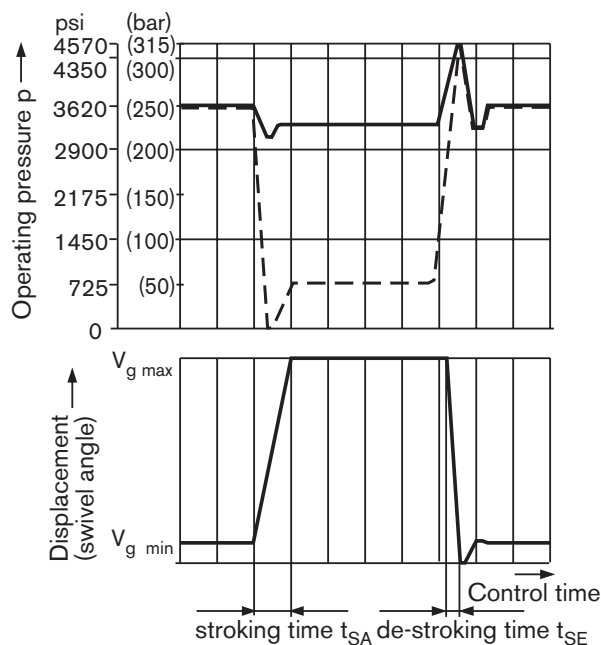


Dynamic characteristic

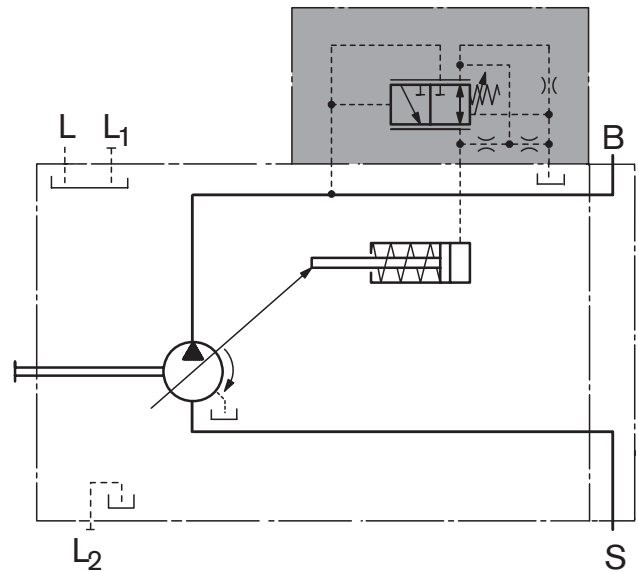
The curves show average measured values under test conditions.

Conditions: $n = 1500 \text{ rpm}$
 $t_{\text{fluid}} = 120 \text{ °F (50 °C)}$
 Line main relief set at 4570 psi (315 bar)

Stepped loading by suddenly opening or closing the pressure line using a pressure relief valve at 3.3 ft (1 m) downstream from the pump pressure outlet.



Schematic: DR



Ports

B Outlet port
 S Inlet port
 L, $L_{1/2}$ Case drain port ($L_{1/2}$ plugged)

Control data

Hysteresis and repeatability Δp max. 45 psi (3 bar)
 Pilot fluid consumption max. approx. 0.8 gpm (3 L/min)
 Flow loss at $q_{V \text{ max}}$ see page 8

Control times

Size	t_{SA} [ms] against 725 psi (50 bar)	t_{SA} [ms] against 3200 psi (220 bar)	t_{SE} [ms] standby - 3600 psi (250 bar)
10	70	50	15
18	70	70	30
28	70	65	20
45	85	75	25
63	100	80	30
85	120	100	40

DRF (DFR) and DRS (DFR1) - pressure and flow control

Execution of control valve as described on page 9 and 10.

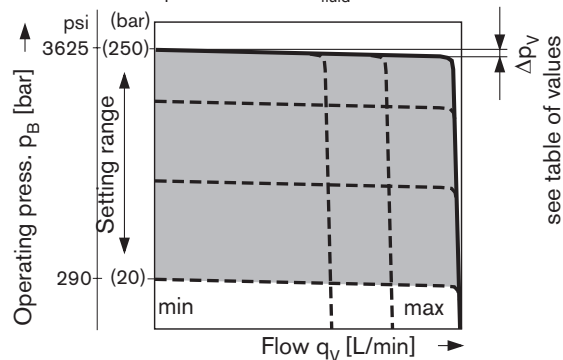
In addition to the pressure control function, the pump flow to the actuator may be varied by means of a differential pressure (eg. over an orifice or a directional valve). The pump supplies only the amount of fluid as required by the actuator.

The pressure control overrides the flow control function.

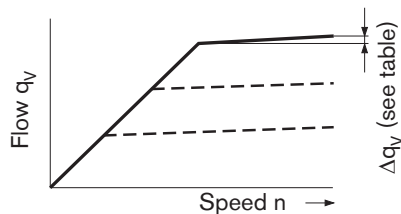
The DRS (DFR1) has no connection between X-port and Tank.

Static characteristic

Flow control at $n_1 = 1500 \text{ rpm}$; $t_{\text{fluid}} = 120 \text{ °F (50 °C)}$

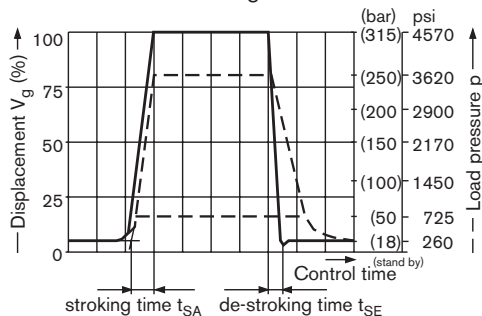


Static characteristic at variable speed



Dynamic characteristic of flow control

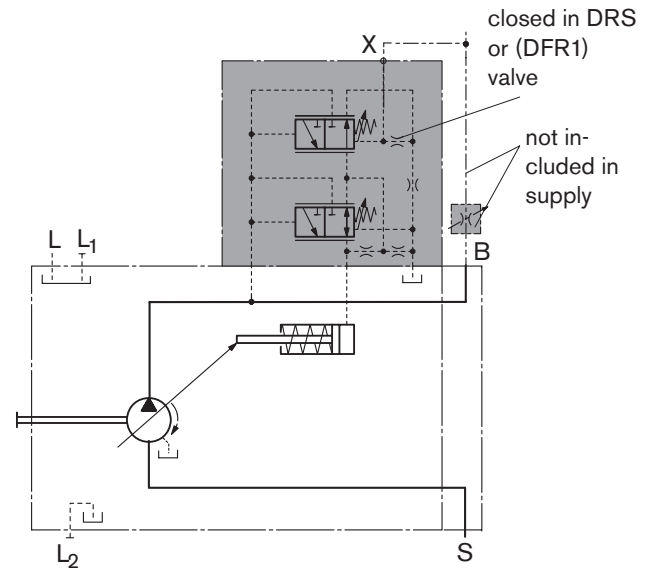
The curves are measured average values under test conditions



Control times

Size	$t_{SA} [\text{ms}]$ stand by - 3600 psi (250 bar)	$t_{SE} [\text{ms}]$ 3600 psi (250 bar) - stand by	$t_{SE} [\text{ms}]$ 725 psi (50 bar) - stand by
10	60	15	40
18	65	18	45
28	70	20	50
45	85	25	60
63	90	30	75
85	100	35	100

Schematic: DRF (DFR)



Ports

- B Outlet port
- S Inlet port
- L, L₁ Case drain ports (L₁ plugged)
- X Pilot pressure port

Differential pressure Δp

Standard setting: 200 psi (14 bar). If a different setting is required please state in clear text.

When port X is unloaded to tank (and outlet B is closed) a zero stroke pressure ("standby") of $p = 260 \pm 30 \text{ psi (18} \pm 2 \text{ bar)}$ results (depends on Δp -setting).

Control data

For pressure control see page 9.

Max. flow deviation (hysteresis and rise) measured at a drive speed of $n = 1500 \text{ rpm}$.

Size	10	18	28	45	63	85
$\Delta q_{v\text{max}}$	0.13	0.24	0.26	0.48	0.66	0.83
gpm	(0,5)	(0,9)	(1,0)	(1,8)	(2,5)	(3,1)
(L/min)						

Pilot fluid consumption DRF (DFR) max. approx. 0.8...1.2 gpm (3...4,5 L/min)

Pilot fluid consumption DRS (DFR1) max. approx. 0.8 gpm (3 L/min)

Flow loss at $q_{v\text{max}}$ see page 8

Possible control valves to be used on B
(not included in supply of pump)

LS-Mobile control valves

Mobile valve block M4-12 (RE 64278)

Mobile valve block M4-15 (RE 64282)

LUDV-Mobile control valves

Mobile valve block M6-15 (RE 64284)

Mobile valve block M7-22 (RE 64287)

LA... - pressure, flow and power control

Execution of pressure control like DR(G), see pages 9/10.

Execution of pressure and flow control like DRS, see page 11.

In order to achieve a **constant drive torque** with varying operating pressures, the swivel angle and with it the output flow of the pump, is varied in such a manner, that the product of flow and pressure remains constant.

Flow control is possible below the limit of the power curve.

When ordering please state the max. input torque in clear text.

Control data

For technical data of pressure control see page 9.

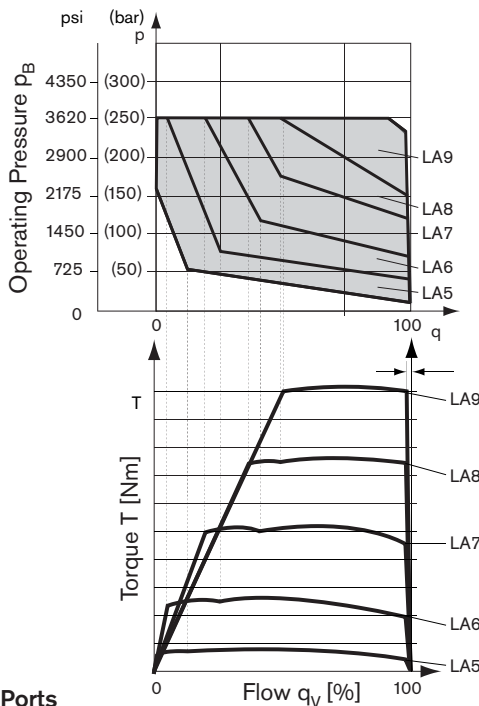
For technical data of pressure and flow control see page 11.

Pilot fluid consumption max. approx. 0.8 gpm (3,0 L/min)

Flow loss at $q_{V \max}$ see page 8

Start of control (psi (bar))	TorqueT [lb-ft (Nm)]						ordering code
	Size	18	28	45	63	85	
145 to 510 (10 to 35)		2.80 - 8.92 (3,8 - 12,1)	4.4 - 14 (6 - 19)	7.4 - 22.1 (10 - 30)	11 - 32 (15 - 43)	15 - 42 (20 - 57)	LA5
520 to 1015 (36 to 70)		8.92 - 17.2 (12,2 - 23,3)	14 - 26.5 (19,1 - 36)	22.2 - 43.5 (30,1 - 59)	32 - 61 (43,1 - 83)	42 - 83 (57,1 - 112)	LA6
1030 to 1520 (71 to 105)		17.2 - 24.86 (23,4 - 33,7)	26.6 - 38.4 (36,1 - 52)	43.6 - 62 (59,1 - 84)	61 - 88 (83,1 - 119)	83 - 118 (112,1 - 160)	LA7
1535 to 2030 (106 to 140)		24.86 - 33.19 (33,8 - 45)	38.4 - 51.6 (52,1 - 70)	62 - 83 (84,1 - 112)	88 - 116 (119,1 - 157)	118 - 156 (160,1 - 212)	LA8
2045 to 3335 (141 to 230)		33.19 - 55.17 (45,1 - 74,8)	51.7 - 86.3 (70,1 - 117)	83 - 139 (112,1 - 189)	116 - 195 (157,1 - 264)	156 - 263 (212,1 - 357)	LA9

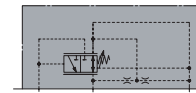
Static characteristic and torque curves



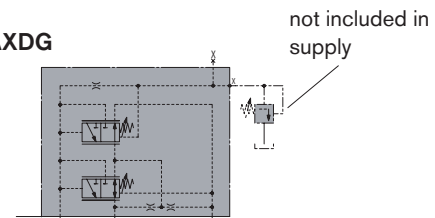
Ports

- B Outlet port
- S Inlet port
- L, L₁, L₂ Case drain ports (L₁, L₂ plugged)
- X pilot pressure port

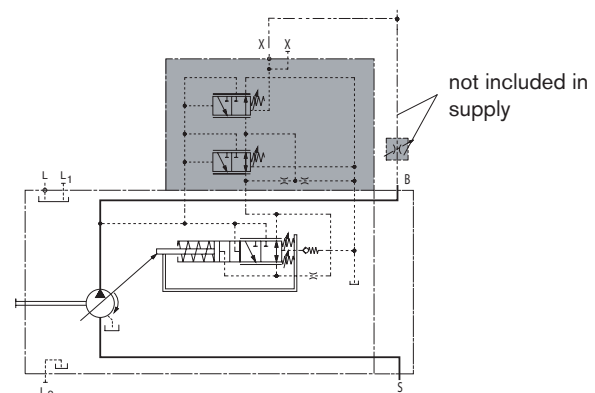
Schematic: LAXD



Schematic: LAXDG



Schematic: LAXDS

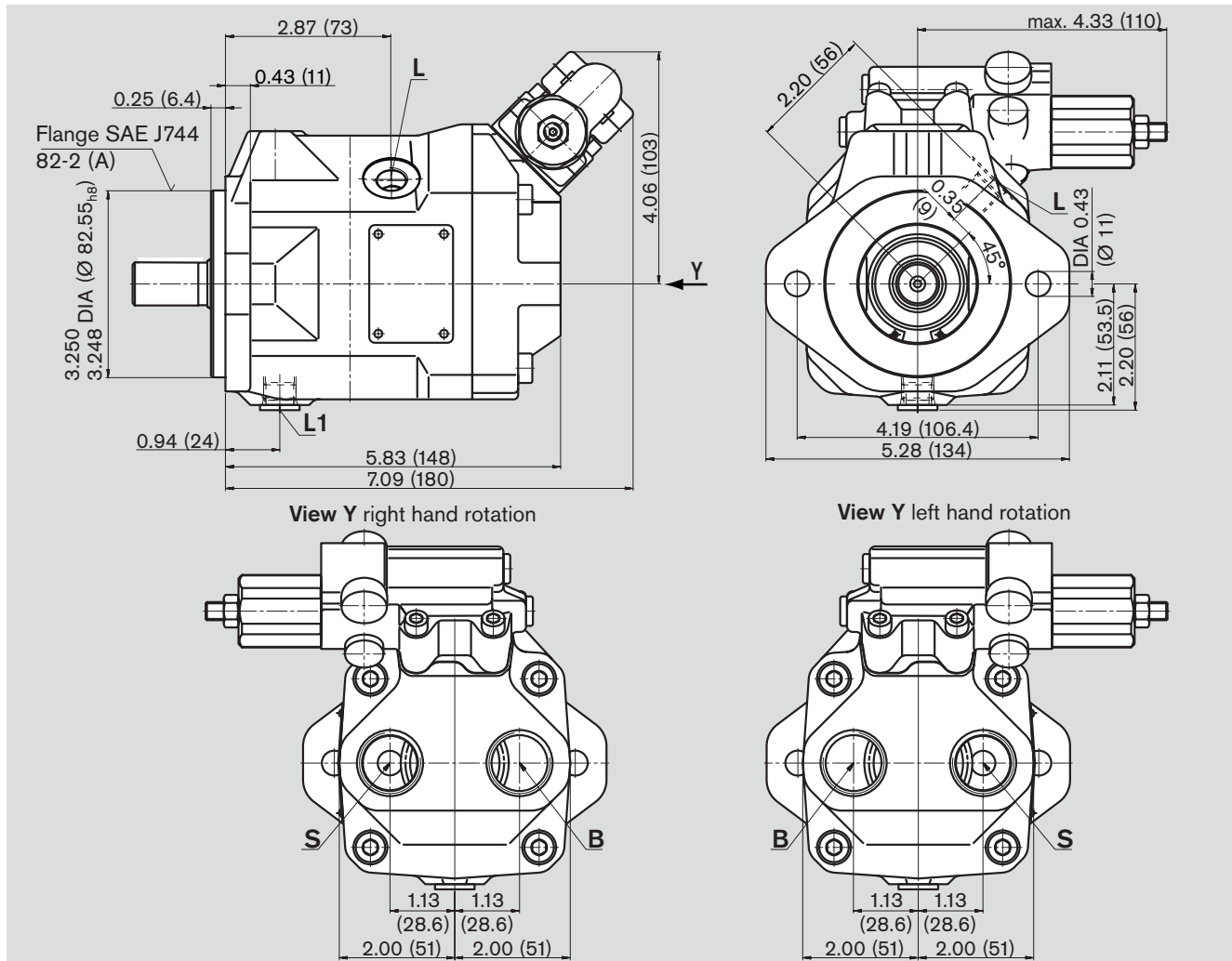


Notes

Unit dimensions, size 10

A10VSO10 DR/52R(L)-VXC64N00

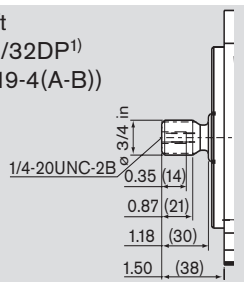
Before finalizing your design please request a certified installation drawing.
Dimensions in inches and (mm)



Shaft ends

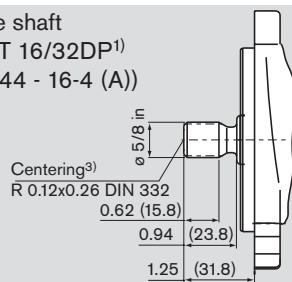
S Spline shaft

3/4 in 11T 16/32DP¹⁾
(SAE J744 - 19-4(A-B))

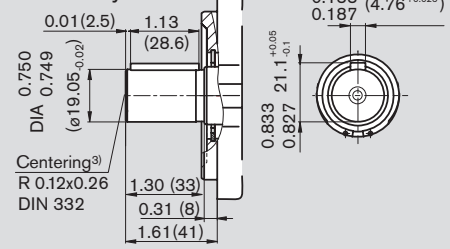


U Spline shaft

5/8 in 9T 16/32DP¹⁾
(SAE J744 - 16-4 (A))



K Parallel key shaft



Ports

				Tightening torque, max. ²⁾
B	Outlet port	ISO 11926	1 1/16-12UNF-2B; 0.79 (20) deep	261 lb-ft (360 Nm)
S	Inlet port	ISO 11926	1 1/16-12UNF-2B; 0.79 (20) deep	261 lb-ft (360 Nm)
L/L ₁	Case drain port (L ₁ plugged)	ISO 11926	9/16-18UNF-2B; 0.47 (12) deep	58 lb-ft (80 Nm)

¹⁾ ANSI B92.1a-1996, 30° pressure angle, flat root, side fit, tolerance class 5

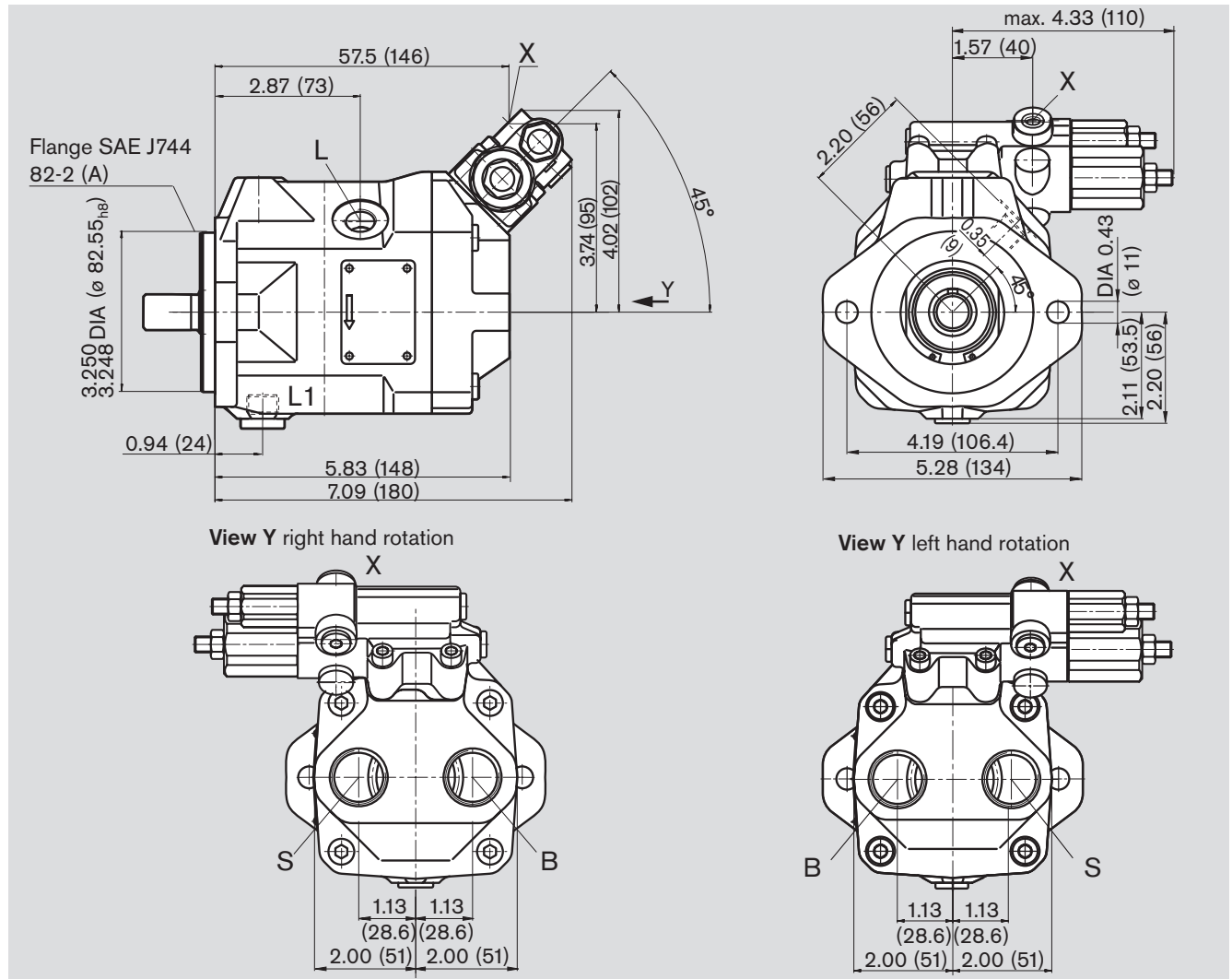
²⁾ see general information

³⁾ axial retention of coupling half eg. with clamp coupling or with clamping screw

Unit dimensions, size 10

A10VSO10 DFR1(DFR, DRG)/52R(L)-VXA64N00

Before finalizing your design please request a certified installation drawing. Dimensions in inches and (mm)



Shaft ends see page 14

Ports

B	Outlet port	ISO 11926
S	Inlet port	ISO 11926
L/L ₁	Case drain port (L ₁ plugged)	ISO 11926
X	Pilot pressure port	ISO 11926

Tightening torque, max.¹⁾

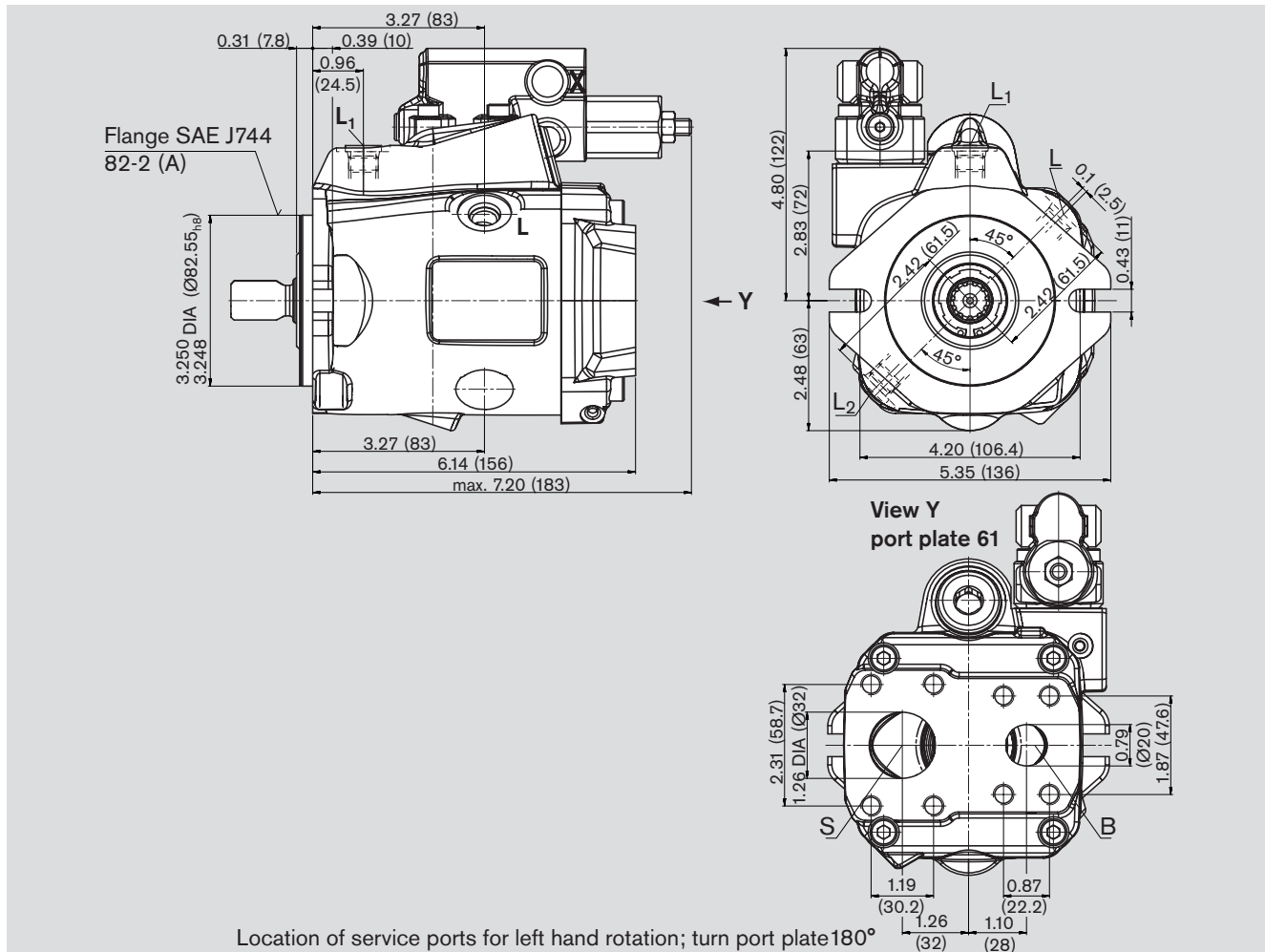
1 1/16-12UNF-2B; 0.79 (20) deep	261 lb-ft (360 Nm)
1 1/16-12UNF-2B; 0.79 (20) deep	261 lb-ft (360 Nm)
9/16-18UNF-2B; 0.47 (12) deep	58 lb-ft (80 Nm)
7/16-20UNF-2B; (11.5) deep	29 lb-ft (40 Nm)

¹⁾ see general information

Unit dimensions, size 18

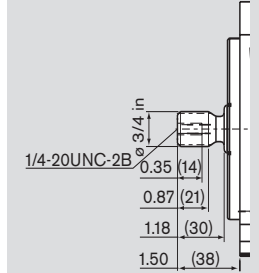
A10VO18 DR/53R(L)-VXC61N00

Before finalizing your design please request a certified installation drawing. Dimensions in inches and (mm)

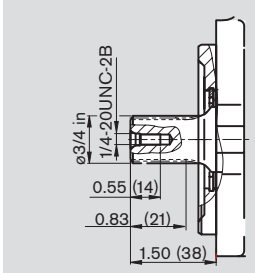


Shaft ends

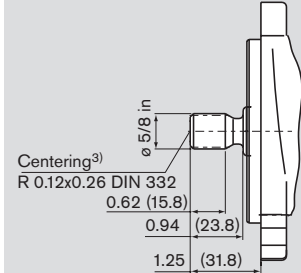
S Spline shaft
3/4 in 11T 16/32DP¹⁾
(SAE J744 - 19-4 (A-B))



R Spline shaft
3/4 in 11T 16/32DP¹⁾
(SAE J744 - 19-4 (A-B))



U Spline shaft
5/8 in 9T 16/32DP¹⁾
(SAE J744 - 16-4 (A))



Ports

Tightening torque, max.²⁾

B	Outlet port, SAE flange (code 61) Fixing thread	SAE J518c ISO 68	3/4in 3/8-16UNC-2B; 0.75 (19) deep	31 lb-ft (42 Nm)
S	Inlet port, SAE flange (code 61) Fixing thread	SAE J518c DIN 13	1 1/4in 7/16-14UNC-2B; 0.79 (20) deep	48 lb-ft (66 Nm)
L/L _{1,2}	Case drain ports (L _{1,2} plugged)	ISO 11926	3/4-16UNF-2B	116 lb-ft (160 Nm)

¹⁾ ANSI B92.1a-1996, 30° pressure angle, flat root, side fit, tolerance class 5

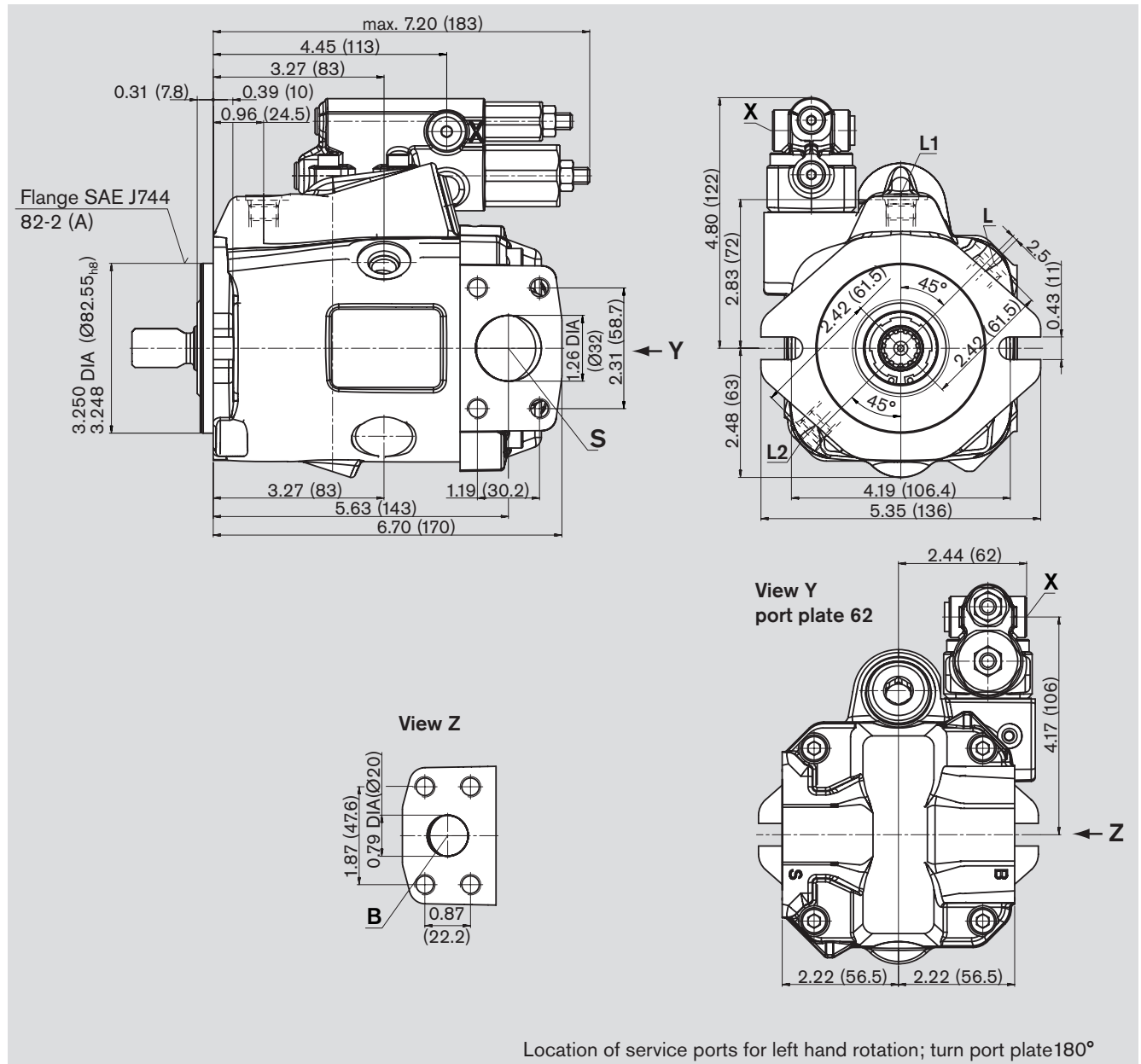
²⁾ see general information

³⁾ axial retention of coupling half, eg. with clamp coupling or with clamping screw

Unit dimensions, size 18

A10VO18 DRS (DRG, DRF)/53R(L)-VXC62N00

Before finalizing your design please request a certified installation drawing. Dimensions in inches and (mm)



Shaft ends see page 16

Ports

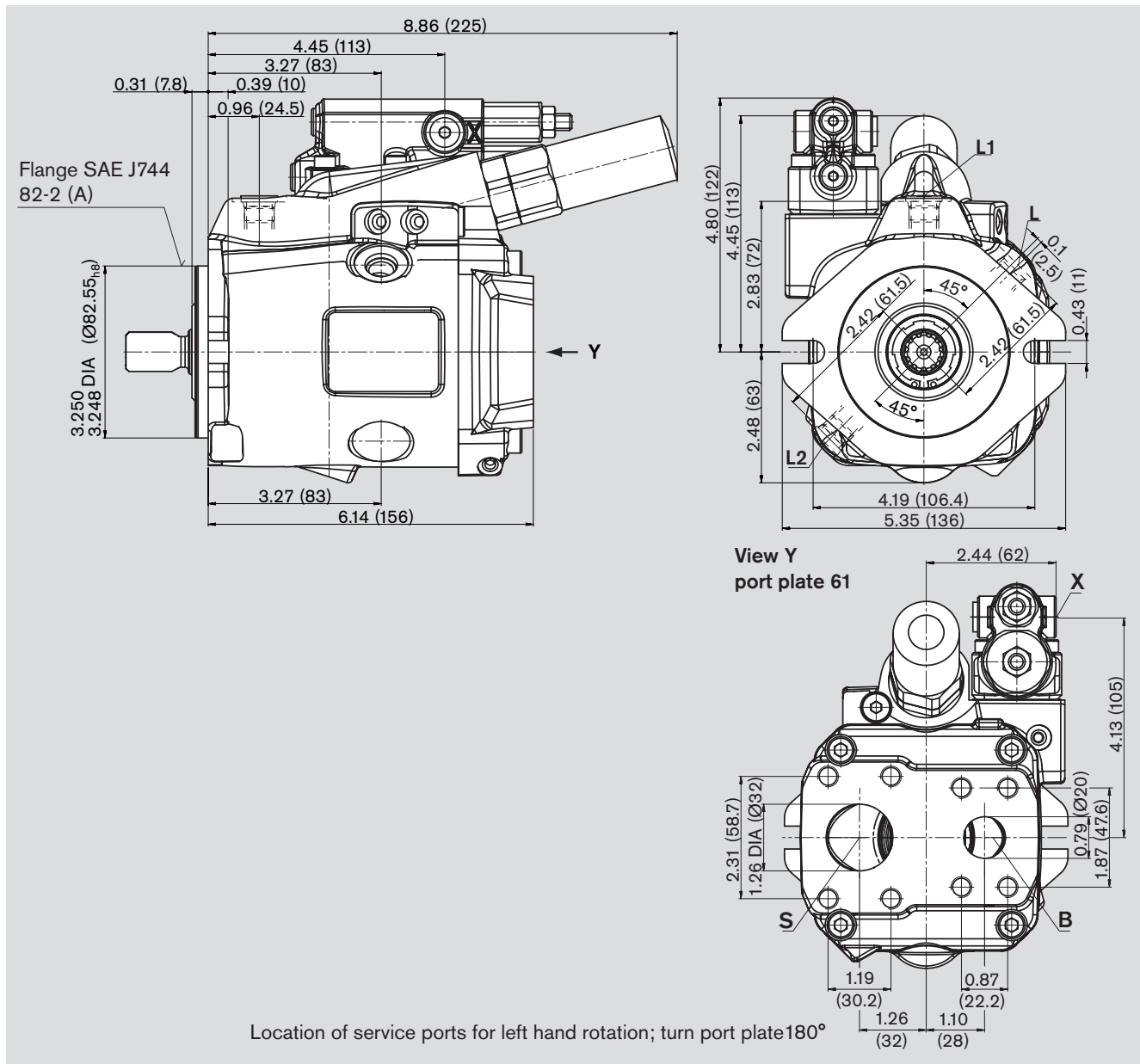
				Tightening torque, max. ¹⁾
B	Outlet port, SAE flange (code 61)	SAE J518c	3/4in	
	Fixing thread	ISO 68	3/8-16UNC-2B; 0.75 (19) deep	31 lb-ft (42 Nm)
S	Inlet port, SAE flange (code 61)	SAE J518c	1 1/4in	
	Fixing thread	DIN 13	7/16-14UNC-2B; 0.79 (20) deep	48 lb-ft (66 Nm)
L/L _{1,2}	Case drain ports (L _{1,2} plugged)	ISO 11926	3/4-16UNF-2B	116 lb-ft (160 Nm)
X	Pilot pressure port	ISO 11926	7/16-20UNF-2B; 0.45 (11.5) deep	29 lb-ft (40 Nm)

¹⁾ see general information

Unit dimensions, size 18

A10VO18 LAXDX/53R(L)-VXC61N00

Before finalizing your design please request a certified installation drawing. Dimensions in inches and (mm)



Shaft ends see page 16

Ports

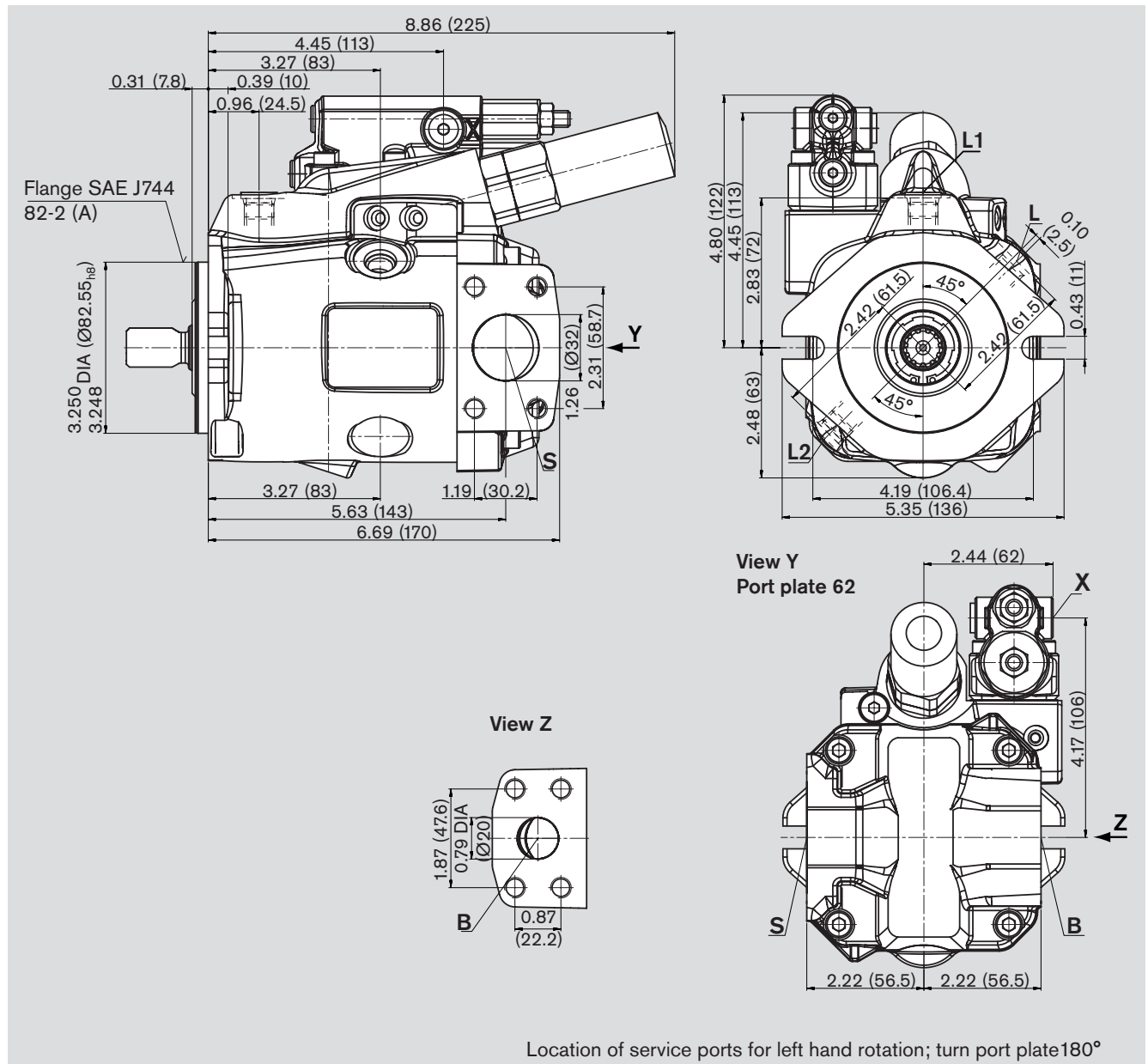
				Tightening torque, max. ¹⁾
B	Outlet port, SAE flange (code 61)	SAE J518c	3/4in	31 lb-ft (42 Nm)
	Fixing thread	ISO 68	3/8-16UNC-2B; 0.75 (19) deep	
S	Inlet port, SAE flange (code 61)	SAE J518c	1 1/4in	48 lb-ft (66 Nm)
	Fixing thread	DIN 13	7/16-14UNC-2B; 0.79 (20) deep	
L/L _{1,2}	Case drain ports (L _{1,2} plugged)	ISO 11926	3/4-16UNF-2B	116 lb-ft (160 Nm)
X	Pilot pressure port	ISO 11926	7/16-20UNF-2B; 0.45 (11.5) deep	29 lb-ft (40 Nm)

¹⁾ see general information

Unit dimensions, size 18

A10VO18 LAXDX/53R(L)-VXC62N00

Before finalizing your design please request a certified installation drawing. Dimensions in inches and (mm)



Shaft ends see page 16

Ports

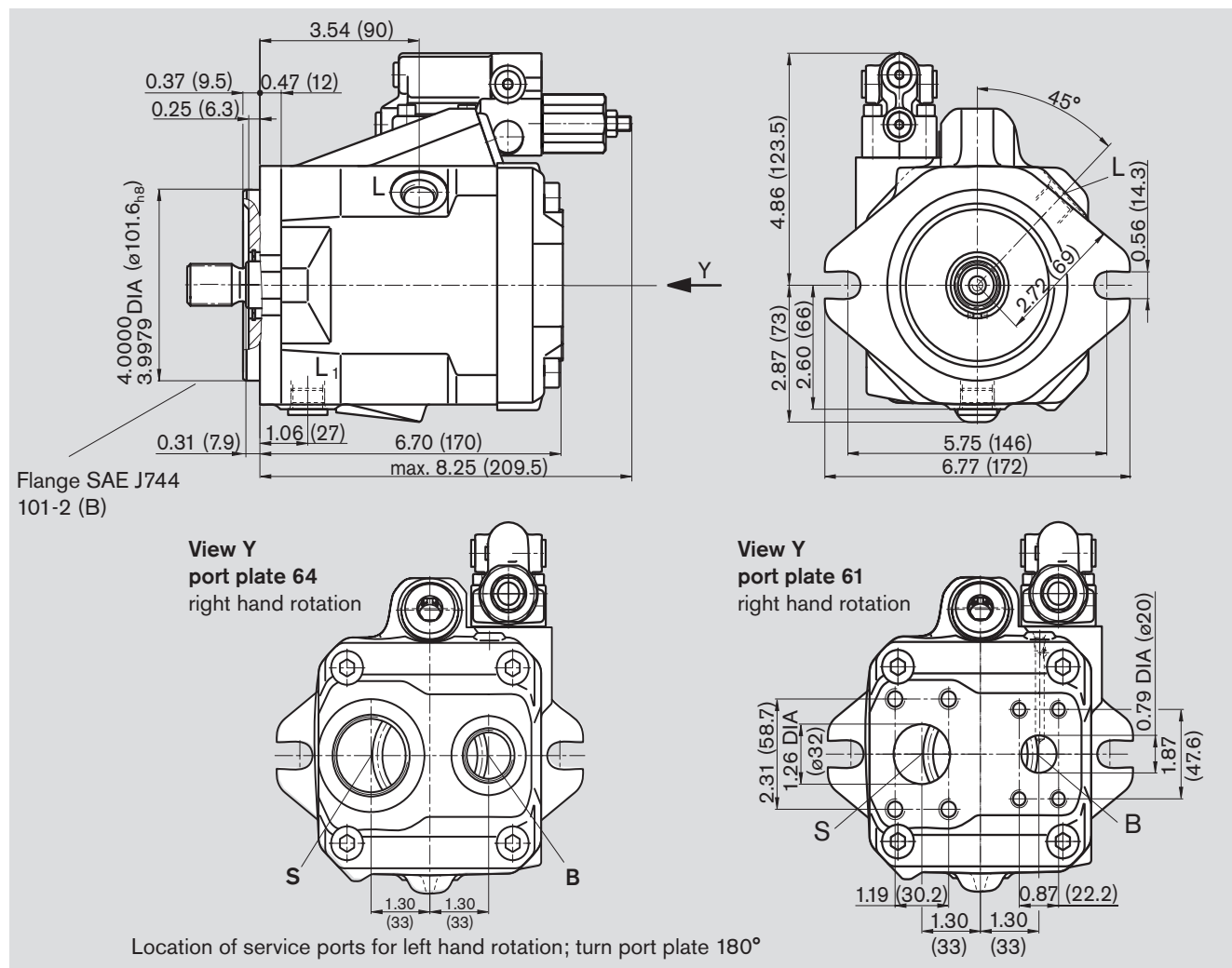
				Tightening torque, max. ¹⁾
B	Outlet port, SAE flange (code 61) Fixing thread	SAE J518c ISO 68	3/4in 3/8-16UNC-2B; 0.75 (19) deep	31 lb-ft (42 Nm)
S	Inlet port, SAE flange (code 61) Fixing thread	SAE J518c DIN 13	1 1/4in 7/16-14UNC-2B; 0.79 (20) deep	48 lb-ft (66 Nm)
L/L _{1,2}	Case drain ports (L _{1,2} plugged)	ISO 11926	3/4-16UNF-2B	116 lb-ft (160 Nm)
X	Pilot pressure port	ISO 11926	7/16-20UNF-2B; 0.45 (11.5) deep	29 lb-ft (40 Nm)

¹⁾ see general information

Unit dimensions, size 28

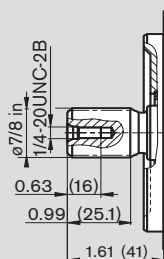
A10VO28 DR/52R(L)-VXC61(64) N00

Before finalizing your design please request a certified installation drawing. Dimensions in inches and (mm)

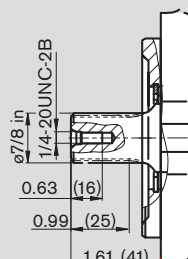


Shaft ends

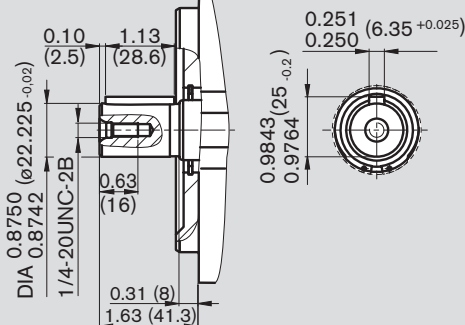
S Spline shaft
7/8 in 13T 16/32DP¹⁾
(SAE J744 - 22-4 (B))



R Spline shaft
7/8 in 13T 16/32DP¹⁾
(SAE J744 - 22-4 (B))



K Parallel keyed shaft



Ports Plate 64, ports plate 61 see page 21

Tightening torque, max.²⁾

B	Outlet port, threaded	ISO 11926	1 1/16-12UNF-2B; 0.79(20) deep	261 lb-ft (360 Nm)
S	Inlet port, threaded	ISO 11926	1 5/8-12UN-2B; 0.79(20) deep	696 lb-ft (960 Nm)
L/L ₁	Case drain ports (L ₁ plugged)	ISO 11926	3/4-16UNF-2B	116 lb-ft (160 Nm)

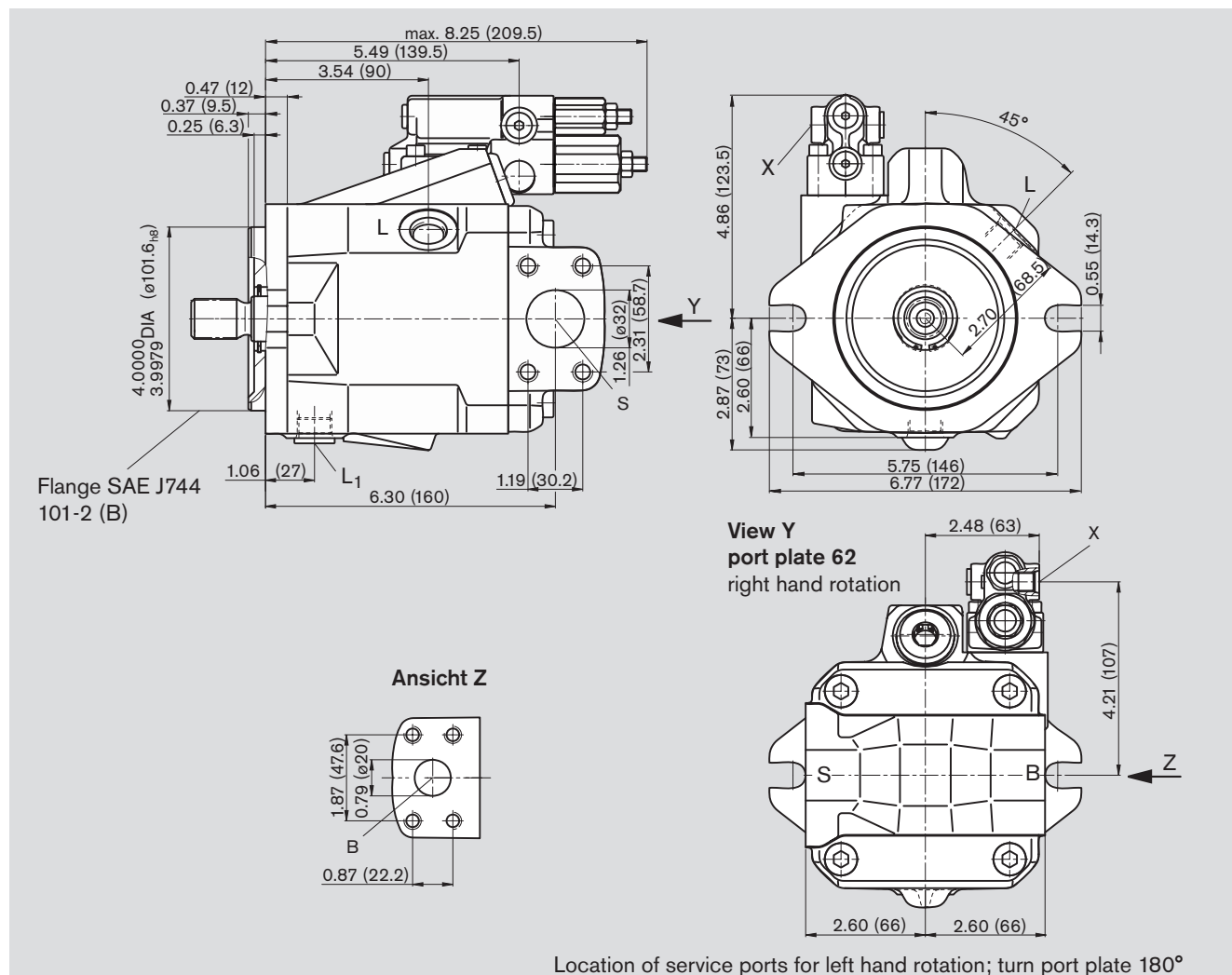
¹⁾ ANSI B92.1a-1996, 30° pressure angle, flat root, side fit, tolerance class 5

²⁾ see general information

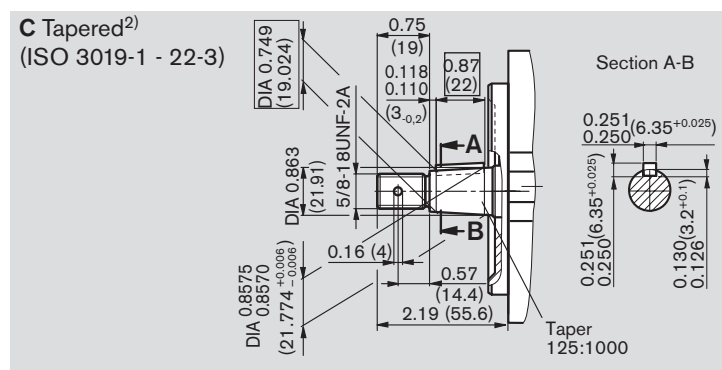
Unit dimensions, size 28

Before finalizing your design please request a certified installation drawing. Dimensions in inches and (mm)

A10VO28 DFR1 (DFR, DRG)/52R(L)-VXC62N00



Shaft ends



Ports Plate 62 (61) (Dimensions of port plate 61 see page 20)

Ports Plate 62 (61) (Dimensions of port plate 61 see page 26)				Tightening torque, max. ¹⁾
B	Outlet port, SAE flange (code 61) Fixing thread	SAE J518c ISO 68	3/4in 3/8-16UNC-2B; 0.75 (19) deep	31 lb-ft (42 Nm)
S	Inlet port, SAE flange (code 61) Fixing thread	SAE J518c ISO 68	1 1/4in 7/16-14UNC-2B; 0.79 (20) deep	48 lb-ft (66 Nm)
L/L ₁	Case drain ports (L ₁ plugged)	ISO 11926	3/4-16UNF-2B	116 lb-ft (160 Nm)
X	Pilot pressure port	ISO 11926	7/16-20UNF-2B; 0.45 (11.5) deep	29 lb-ft (40 Nm)

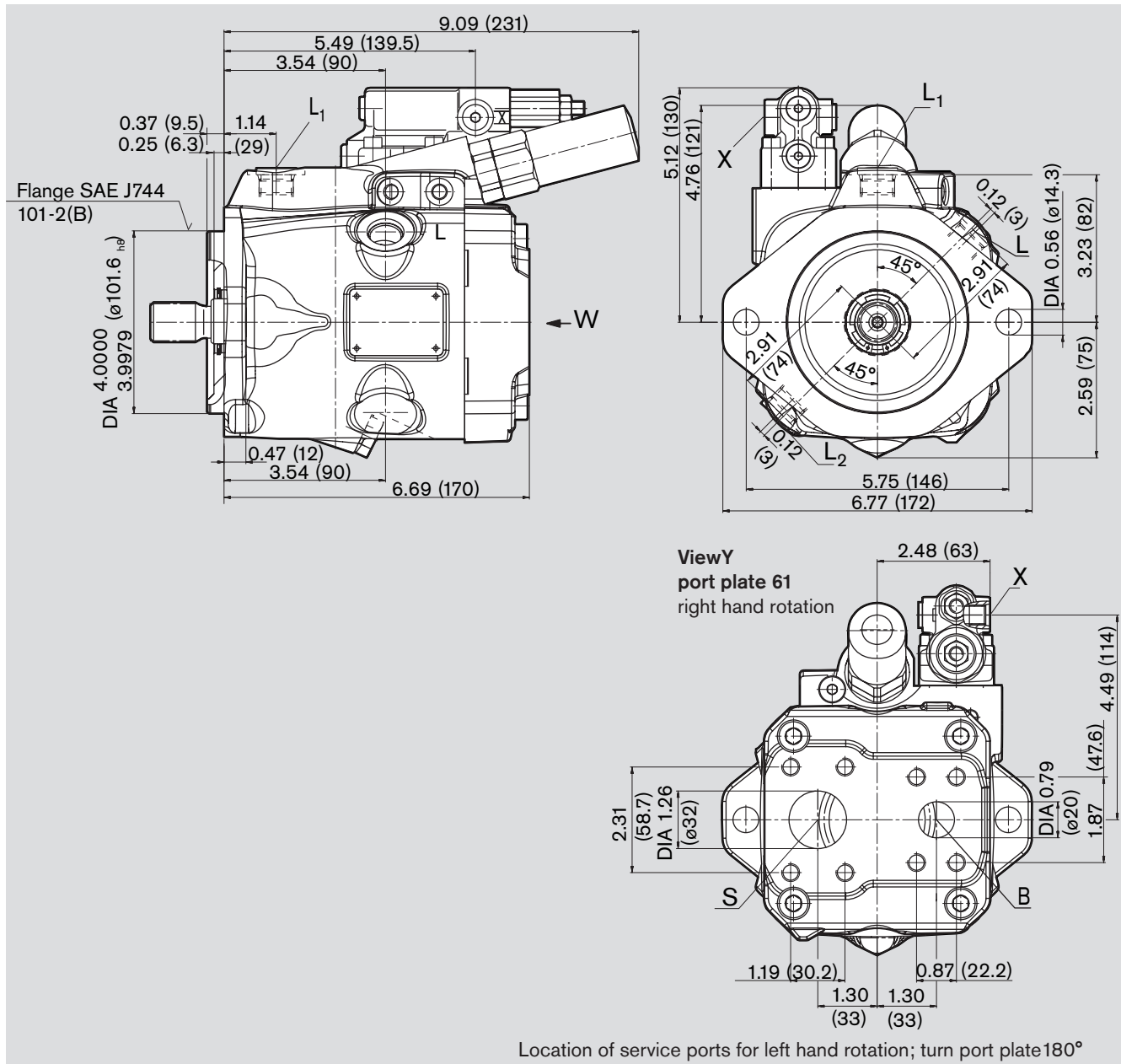
¹⁾ see general information

2) only series 52

Unit dimensions, size 28

A10VO28 LAXDX/53R(L)-VXC61N00

Before finalizing your design please
request a certified installation drawing.
Dimensions in inches and (mm)



Shaft ends see page 20,21

Ports

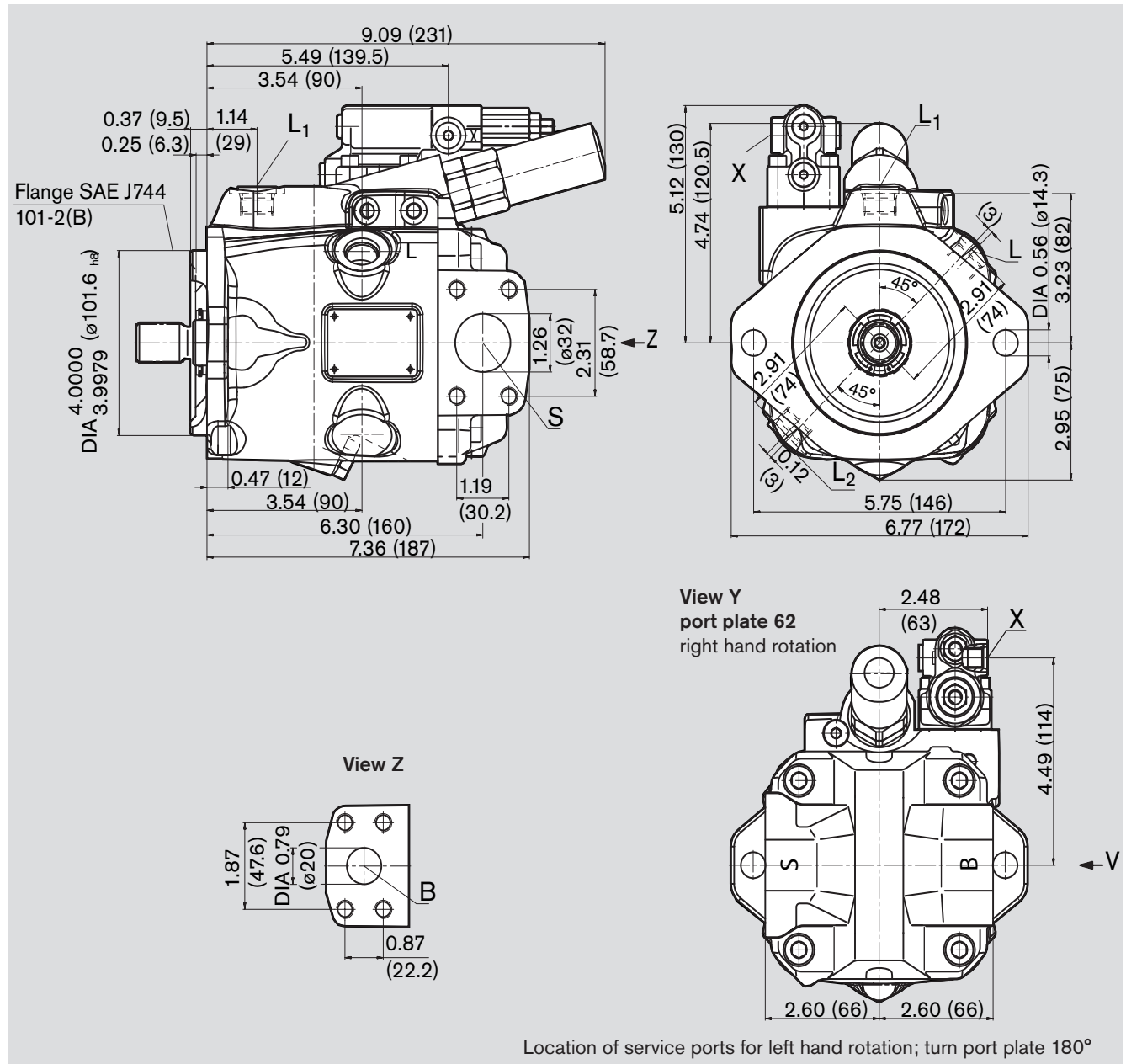
				Tightening torque, max. ¹⁾
B	Outlet port, SAE flange (code 61) Fixing thread	SAE J518c ISO 68	3/4in 3/8-16UNC-2B; 0.75 (19) deep	31 lb-ft (42 Nm)
S	Inlet port, SAE flange (code 61) Fixing thread	SAE J518c ISO 68	1 1/4in 7/16-14UNC-2B; 0.79 (20) deep	48 lb-ft (66 Nm)
L/L ₁	Case drain ports (L ₁ plugged)	ISO 11926	3/4-16UNF-2B	116 lb-ft (160 Nm)
X	Pilot pressure port	ISO 11926	7/16-20UNF-2B; 0.45 (11.5) deep	29 lb-ft (40 Nm)

¹⁾see general information

Unit dimensions, size 28

A10VO28 LAXDX/53R(L)-VXC62N00

Before finalizing your design please request a certified installation drawing. Dimensions in inches and (mm)



Shaft ends see page 20,21

Ports

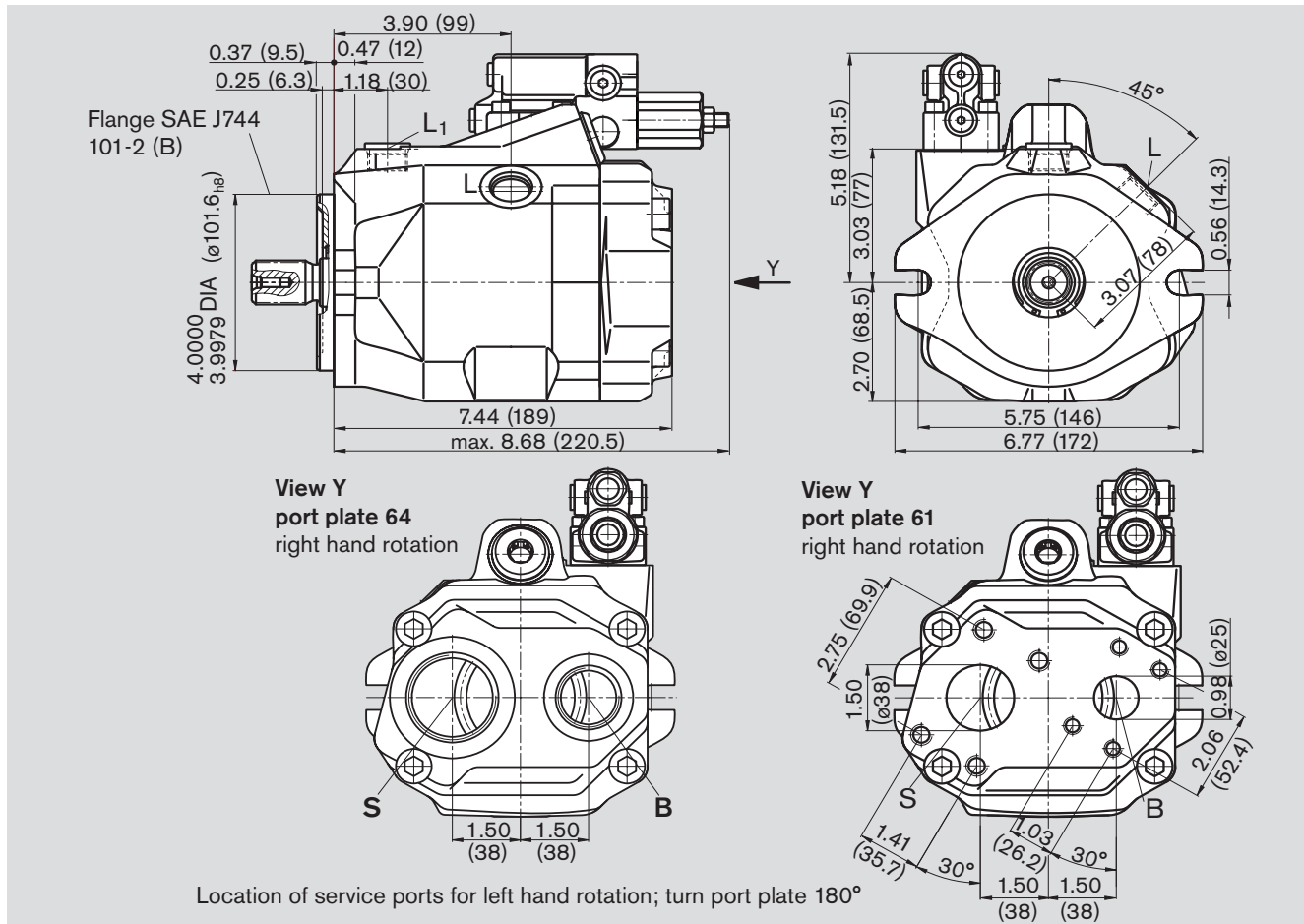
				Tightening torque, max. ¹⁾
B	Outlet port, SAE flange (code 61)	SAE J518c	3/4in	
	Fixing thread	ISO 68	3/8-16UNC-2B; 0.75 (19) deep	31 lb-ft (42 Nm)
S	Inlet port, SAE flange (code 61)	SAE J518c	1 1/4in	
	Fixing thread	ISO 68	7/16-14UNC-2B; 0.79 (20) deep	48 lb-ft (66 Nm)
L/L ₁	Case drain ports (L ₁ plugged)	ISO 11926	3/4-16UNF-2B	116 lb-ft (160 Nm)
X	Pilot pressure port	ISO 11926	7/16-20UNF-2B; 0.45 (11.5) deep	29 lb-ft (40 Nm)

¹⁾ see general information

Unit dimensions, size 45

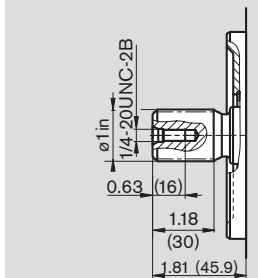
A10VO45 DR/52R(L)-VXC61(64)N00

Before finalizing your design please request a certified installation drawing. Dimensions in inches and (mm)

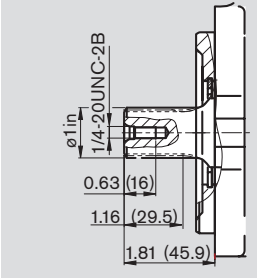


Shaft ends

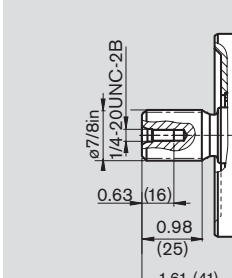
S Spline shaft
1 in 15T 16/32DP¹⁾
(SAE J744 - 25-4 (B-B))



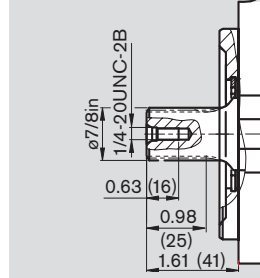
R Spline shaft
1 in 15T 16/32DP¹⁾
(SAE J744 - 25-4 (B-B))



U Spline shaft
7/8 in 13T 16/32DP¹⁾
(SAE J744 - 22-4 (B))



W Spline shaft
7/8 in 13T 16/32DP¹⁾
(SAE J744 - 22-4 (B))



Ports 64 (ports plate 61 see page 25)

B	Outlet port	ISO 11926	1 5/16-12UN-2B; 0.79 (20) deep	Tightening torque, max. ²⁾ 390 lb-ft (540 Nm)
S	Inlet port	ISO 11926	1 7/8-12UN-2B; 0.79 (20) deep	696 lb-ft (960 Nm)
L/L ₁	Case drain ports (L ₁ plugged)	ISO 11926	7/8-14UNF-2B	174 lb-ft (240 Nm)

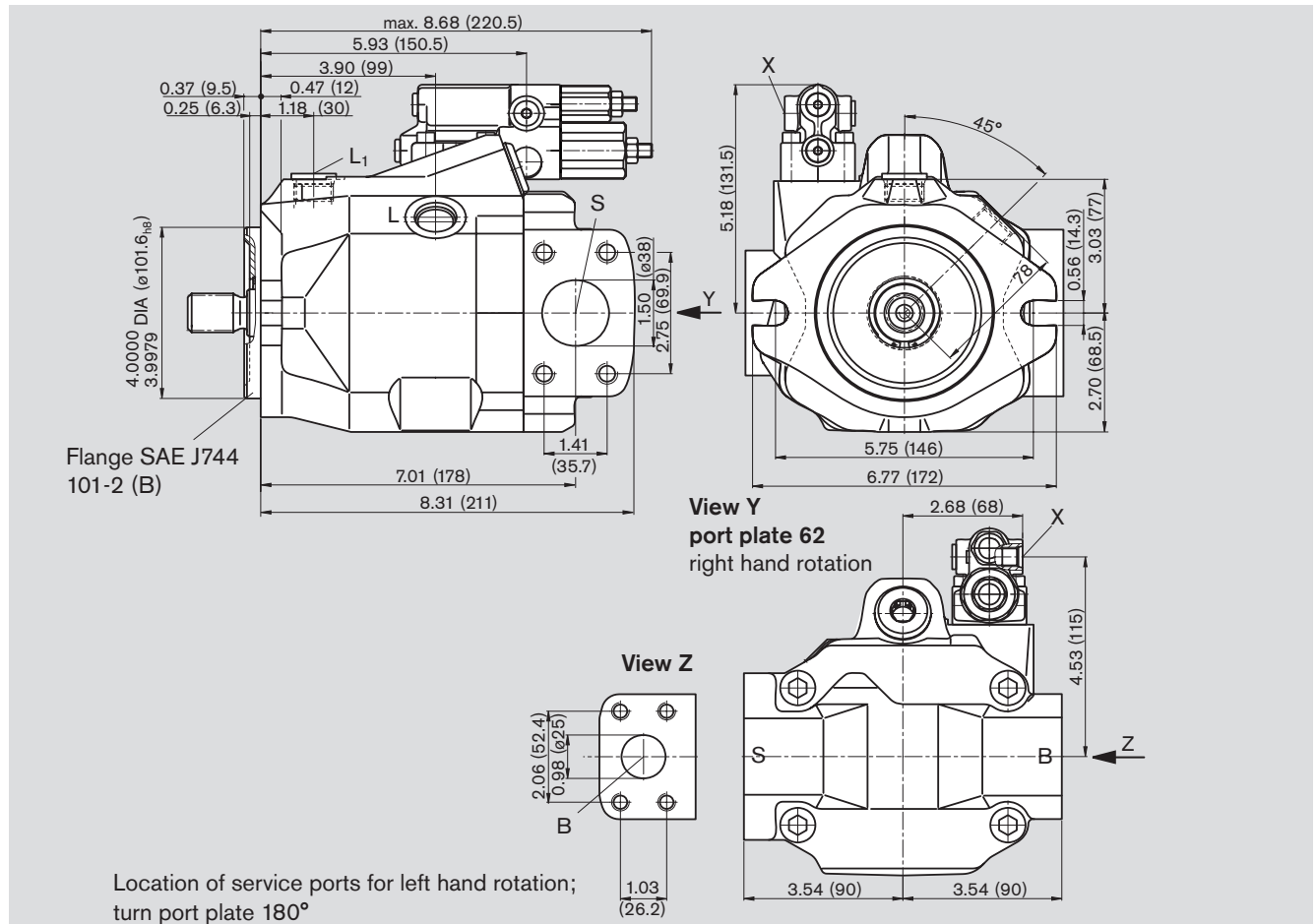
¹⁾ ANSI B92.1a-1996, 30° pressure angle, flat root, side fit, tolerance class 5

²⁾ see general information

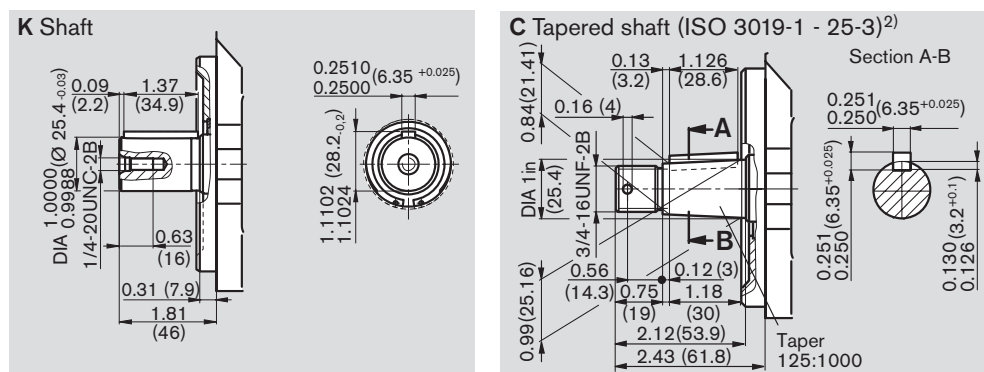
Unit dimensions, size 45

Before finalizing your design please request a certified installation drawing.
Dimensions in inches and (mm)

A10VO45 DFR1(DRG, DFR)/52R(L)-VXC62N00



Shaft ends



Ports 62 (ports plate 61 see also page 24)

				Tightening torque, max. ¹⁾
B	Outlet port, SAE flange (code 61) Fixing thread	SAE J518c ISO 68	1 in 3/8-16UNC-2B; 0.71 (18) deep	31 lb-ft (42 Nm)
S	Inlet port, SAE flange (code 61) Fixing thread	SAE J518c ISO 68	1 1/2 in 1/2-13UNC-2B; 0.87 (22) deep	65 lb-ft (90 Nm)
L/L ₁	Case drain ports (L ₁ plugged)	ISO 11926	7/8-14UNF-2B	174 lb-ft (240 Nm)
X	Pilot pressure port	ISO 11926	7/16-20UNF-2B; 0.45 (11.5) deep	29 lb-ft (40 Nm)

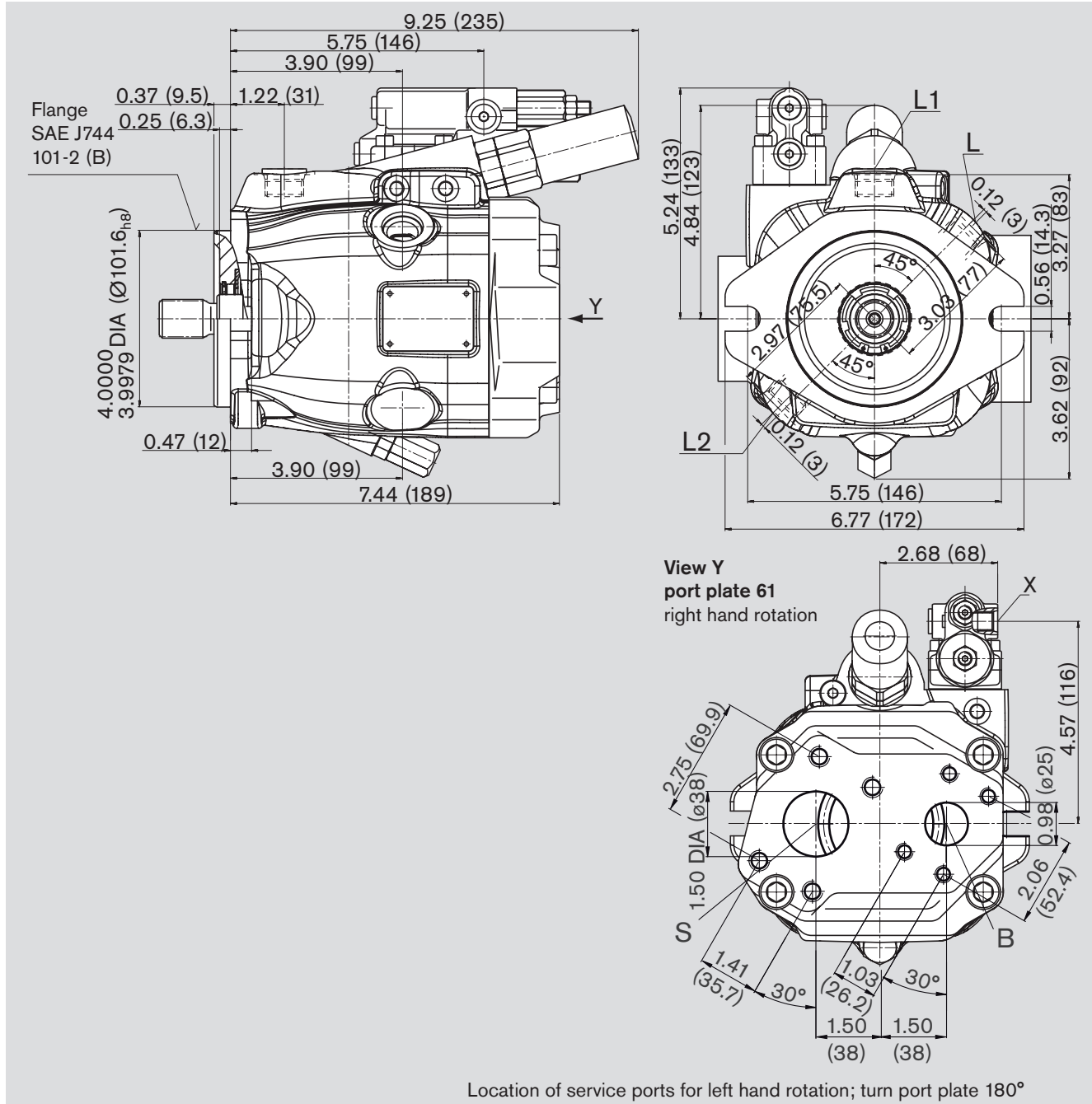
¹⁾ see general information

²⁾ only series 52

Unit dimensions. size 45

A10VO45 LAXDS/53R(L)-VXC61N00

Before finalizing your design please
request a certified installation drawing.
Dimensions in inches and (mm)



Shaft ends see page 24, 25

Ports

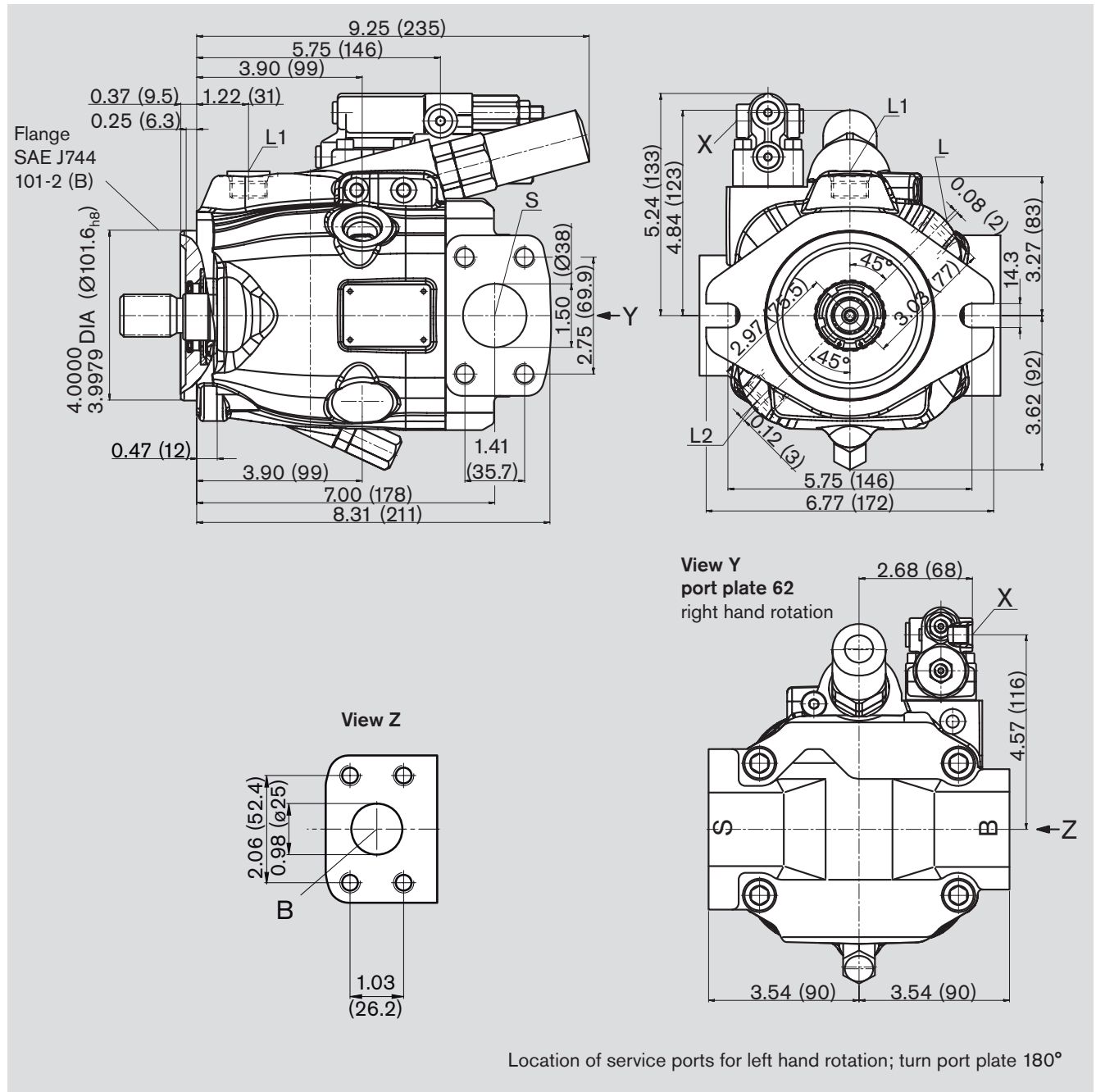
				Tightening torque, max. ¹⁾
B	Outlet port, SAE flange (code 61) Fixing thread	SAE J518c ISO 68	1in 3/8-16UNC-2B; 0.71 (18) deep	31 lb-ft (42 Nm)
S	Inlet port, SAE flange (code 61) Fixing thread	SAE J518c ISO 68	1 1/2in 1/2-13UNC-2B; 0.87 (22) deep	65 lb-ft (90 Nm)
L/L ₁	Case drain ports (L ₁ plugged)	ISO 11926	7/8-14UNF-2B	174 lb-ft (240 Nm)
X	Pilot pressure port	ISO 11926	7/16-20UNF-2B; 0.45 (11.5) deep	29 lb-ft (40 Nm)

¹⁾ see general information

Unit dimensions, size 45

A10VO45 LAXDS/53R(L)-VXC62N00

Before finalizing your design please request a certified installation drawing. Dimensions in inches and (mm)



Shaft ends see page 24, 25

Ports

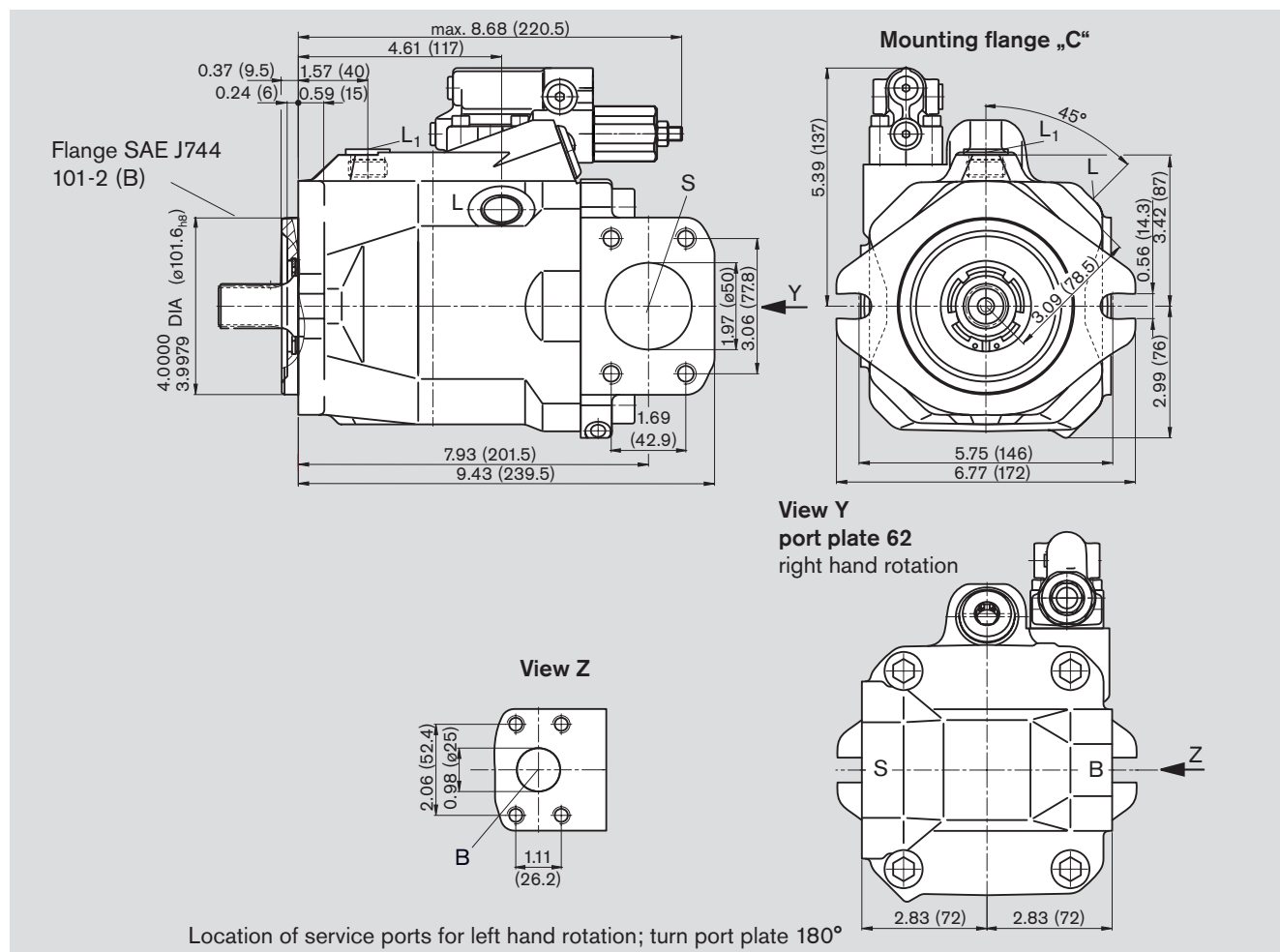
				Tightening torque, max. ¹⁾
B	Outlet port, SAE flange (code 61) Fixing thread	SAE J518c ISO 68	1 in 3/8-16UNC-2B; 0.71 (18) deep	31 lb-ft (42 Nm)
S	Inlet port, SAE flange (code 61) Fixing thread	SAE J518c ISO 68	1 1/2 in 1/2-13UNC-2B; 0.87 (22) deep	65 lb-ft (90 Nm)
L/L ₁	Case drain ports (L ₁ plugged)	ISO 11926	7/8-14UNF-2B	174 lb-ft (240 Nm)
X	Pilot pressure port	ISO 11926	7/16-20UNF-2B; 0.45 (11.5) deep	29 lb-ft (40 Nm)

¹⁾ see general information

Unit dimensions, size 63

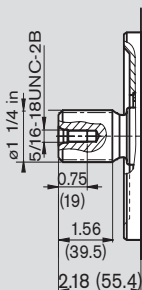
A10VO63 DR/52R(L)-VXC62N00

Before finalizing your design please request a certified installation drawing. Dimensions in inches and (mm)

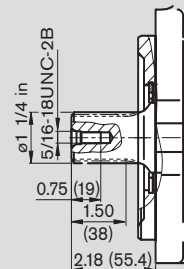


Shaft ends

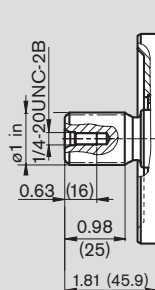
S Spline shaft
1 1/4 in 14T 12/24DP¹⁾
(SAE J744 - 32-4 (C))



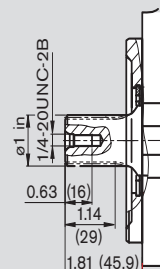
R Spline shaft
1 1/4 in 14T 12/24DP¹⁾
(SAE J744 - 32-4 (C))



U Spline shaft
1 in 15T 16/32DP¹⁾
(SAE J744 - 25-4 (B-B))



W Spline shaft
1 in 15T 16/32DP¹⁾
(SAE J744 - 25-4 (B-B))



Ports

				Tightening torque, max. ²⁾
B	Outlet port, SAE flange (code 61)	SAE J518c	1 in	
	Fixing thread	ISO 68	3/8-16UNC-2B; 0.71 (18) deep	31 lb-ft (42 Nm)
S	Inlet port, SAE flange (code 61)	SAE J518c	2 in	
	Fixing thread	ISO 68	1/2-13UNC-2B; 0.87 (22) deep	65 lb-ft (90 Nm)
L/L ₁	Case drain ports (L ₁ plugged)	ISO 11926	7/8-14UNF-2B	174 lb-ft (240 Nm)

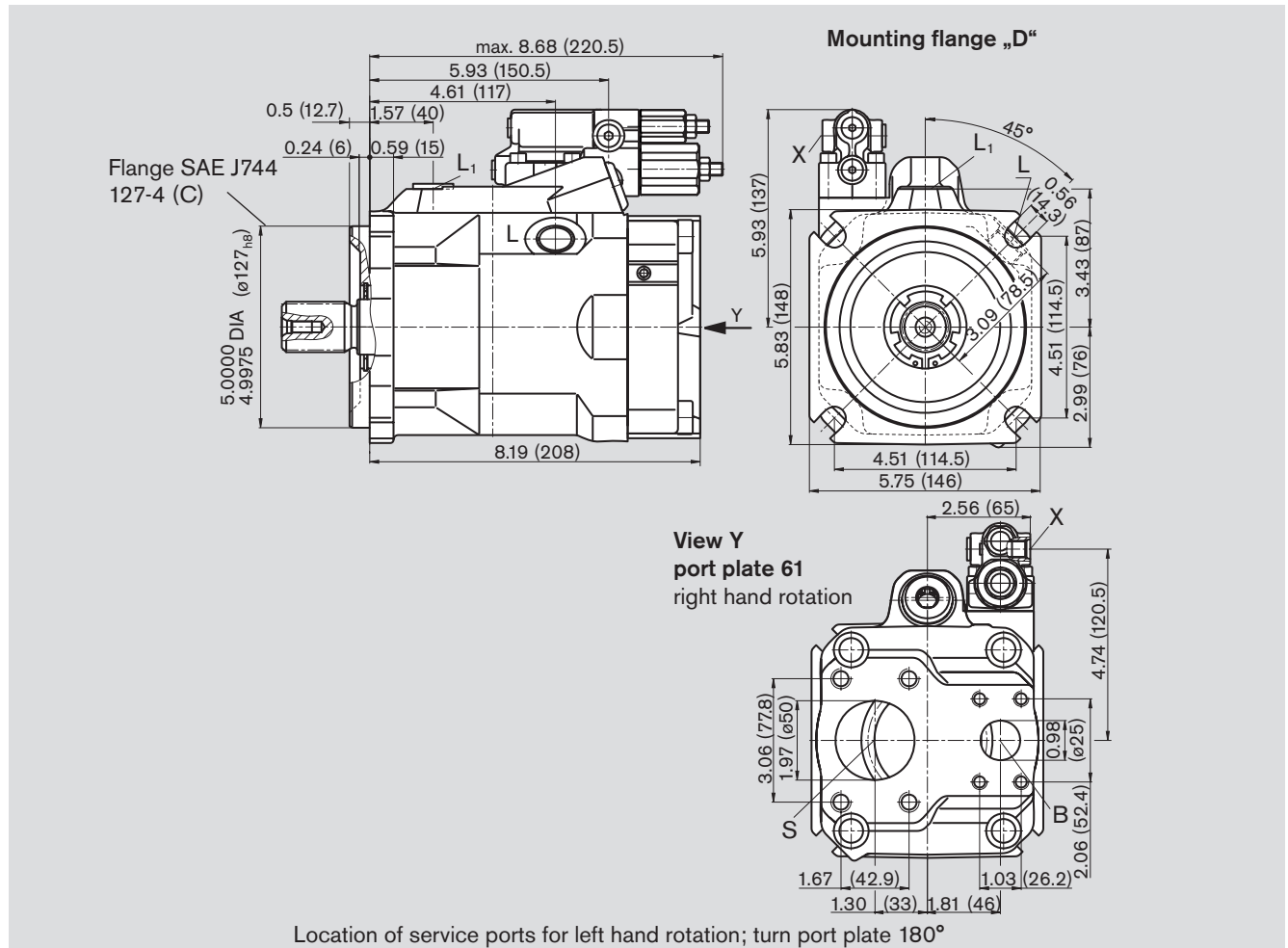
¹⁾ ANSI B92.1a-1996, 30° pressure angle, flat root, side fit, tolerance class 5

²⁾ see general information

Unit dimensions, size 63

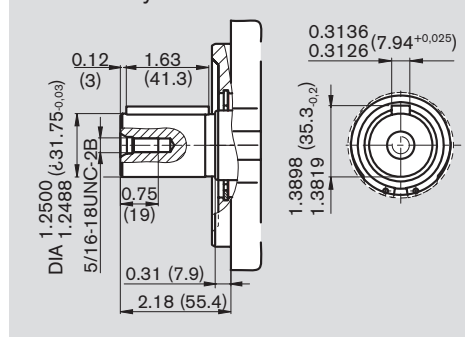
Before finalizing your design please request a certified installation drawing.
Dimensions in inches and (mm)

A10VO63 DFR1 (DFR, DRG)/52R(L)-VXD61N00

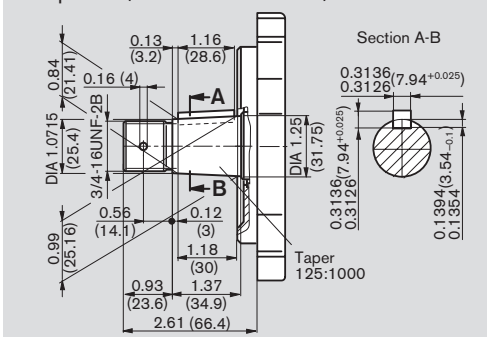


Shaft ends

K Parallel keyed shaft



C Tapered (ISO 3019-1 - 25-3)²⁾



Ports

Tightening torques, max.¹⁾

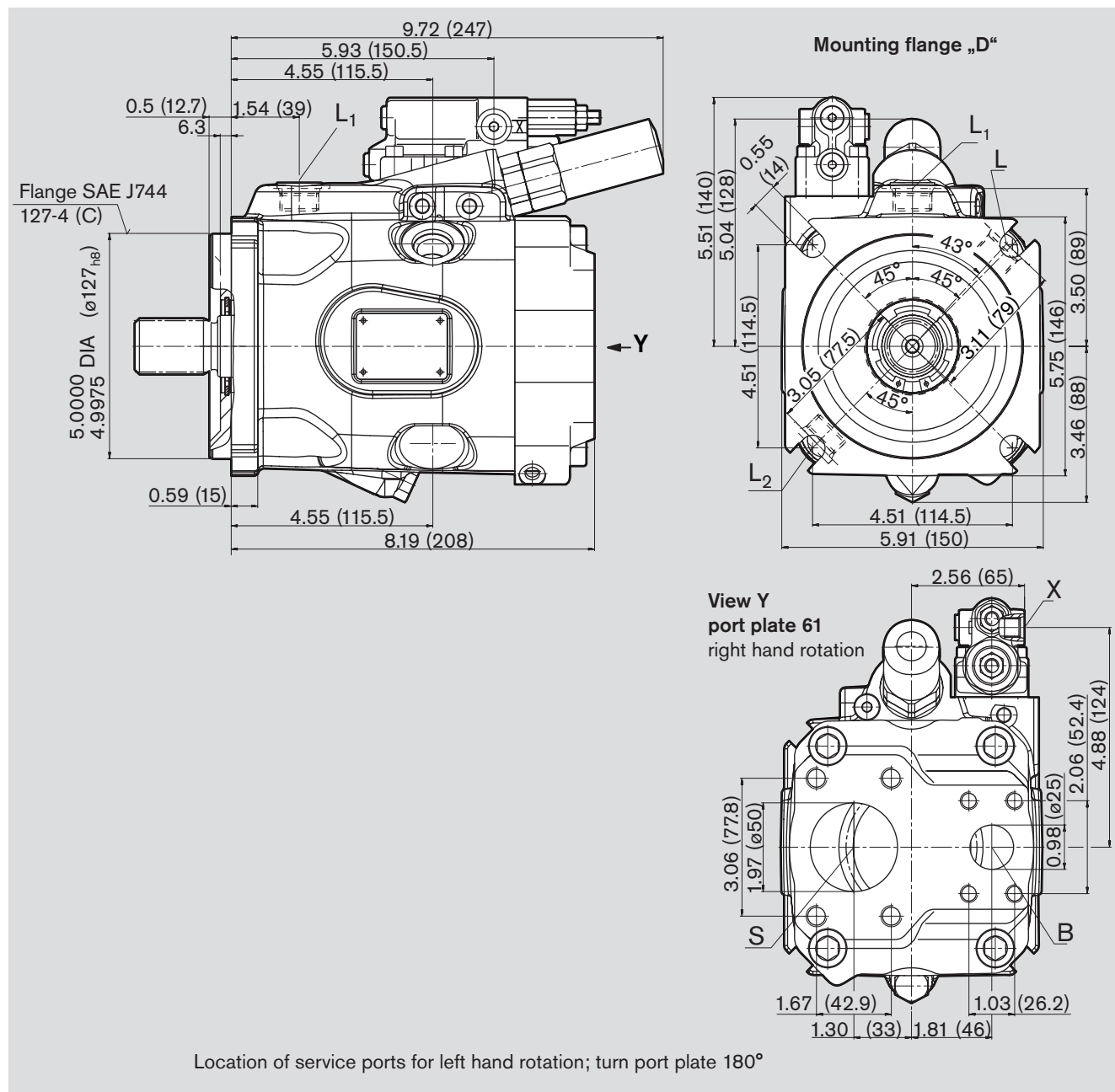
B	Outlet port, SAE flange (code 61) Fixing thread	SAE J518c ISO 68	1in 3/8-16UNC-2B; 0.71 (18) deep	31 lb-ft (42 Nm)
S	Inlet port, SAE flange (code 61) Fixing thread	SAE J518c ISO 68	2in 1/2-13UNC-2B; 0.87 (22) deep	65 lb-ft (90 Nm)
L/L ₁	Case drain ports (L ₁ plugged)	ISO 11926	7/8-14UNF-2B	174 lb-ft (240 Nm)
X	Pilot pressure port	ISO 11926	7/16-20UNF-2B; 0.45 (11.5) deep	29 lb-ft (40 Nm)

¹⁾ see general information ²⁾ only series 52

Unit dimensions, size 63

A10VO63 LAXDX/53R(L)-VXD61N00

Before finalizing your design please request a certified installation drawing. Dimensions in inches and (mm)



Shaft ends see page 28/29

Ports

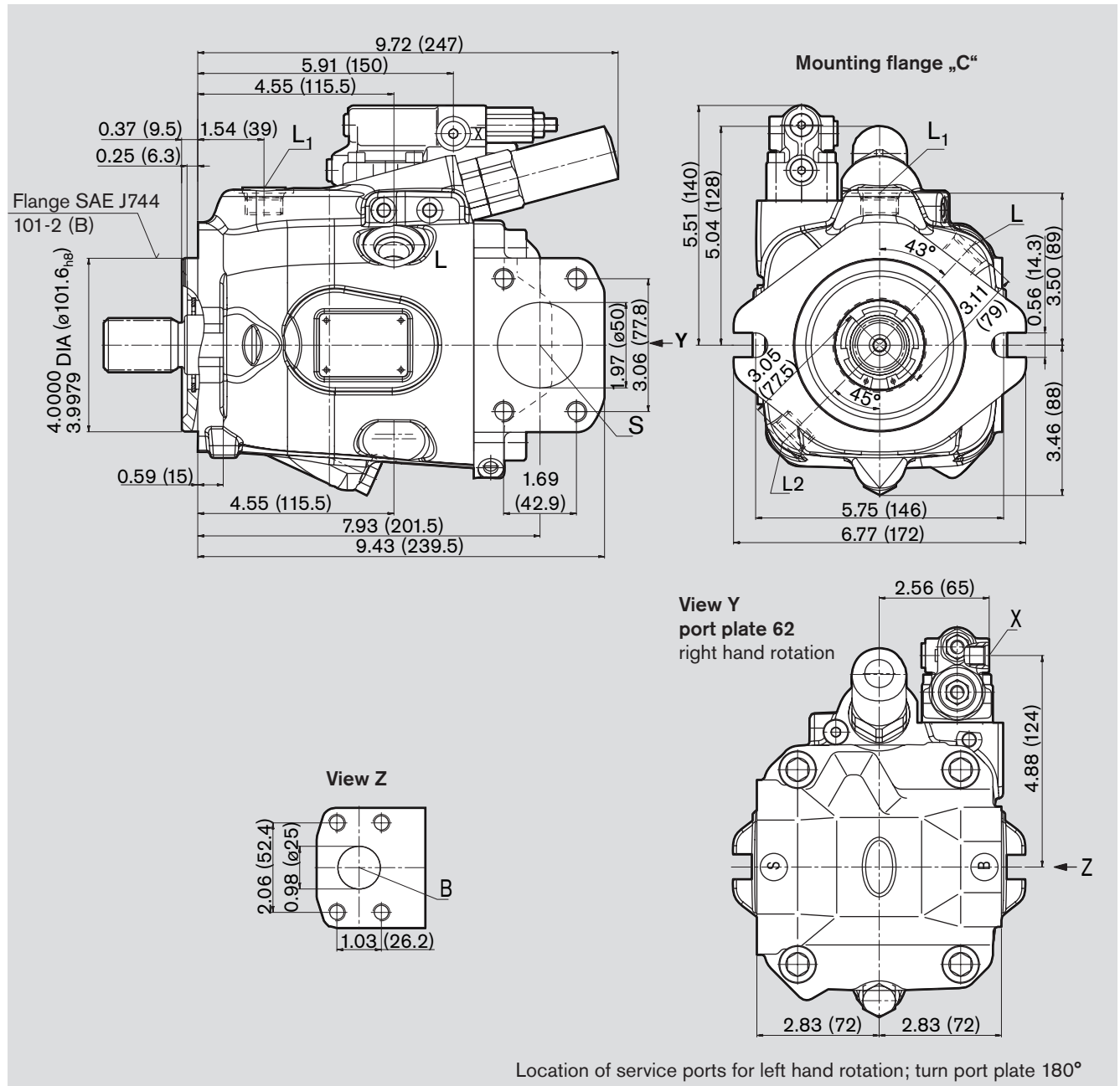
				Tightening torque, max. ¹⁾
B	Outlet port, SAE flange (code 61)	SAE J518c	1in	
	Fixing thread	ISO 68	3/8-16UNC-2B; 0.71 (18) deep	31 lb-ft (42 Nm)
S	Inlet port, SAE flange (code 61)	SAE J518c	2in	
	Fixing thread	ISO 68	1/2-13UNC-2B; 0.87 (22) deep	65 lb-ft (90 Nm)
L/L ₁	Case drain ports (L ₁ plugged)	ISO 11926	7/8-14UNF-2B	174 lb-ft (240 Nm)
X	Pilot pressure port	ISO 11926	7/16-20UNF-2B; 0.45 (11.5) deep	29 lb-ft (40 Nm)

¹⁾ see general information

Unit dimensions, size 63

A10VO63 LAXDX/53R(L)-VXC62N00

Before finalizing your design please request a certified installation drawing. Dimensions in inches and (mm)



Shaft ends see page 28/29

Ports

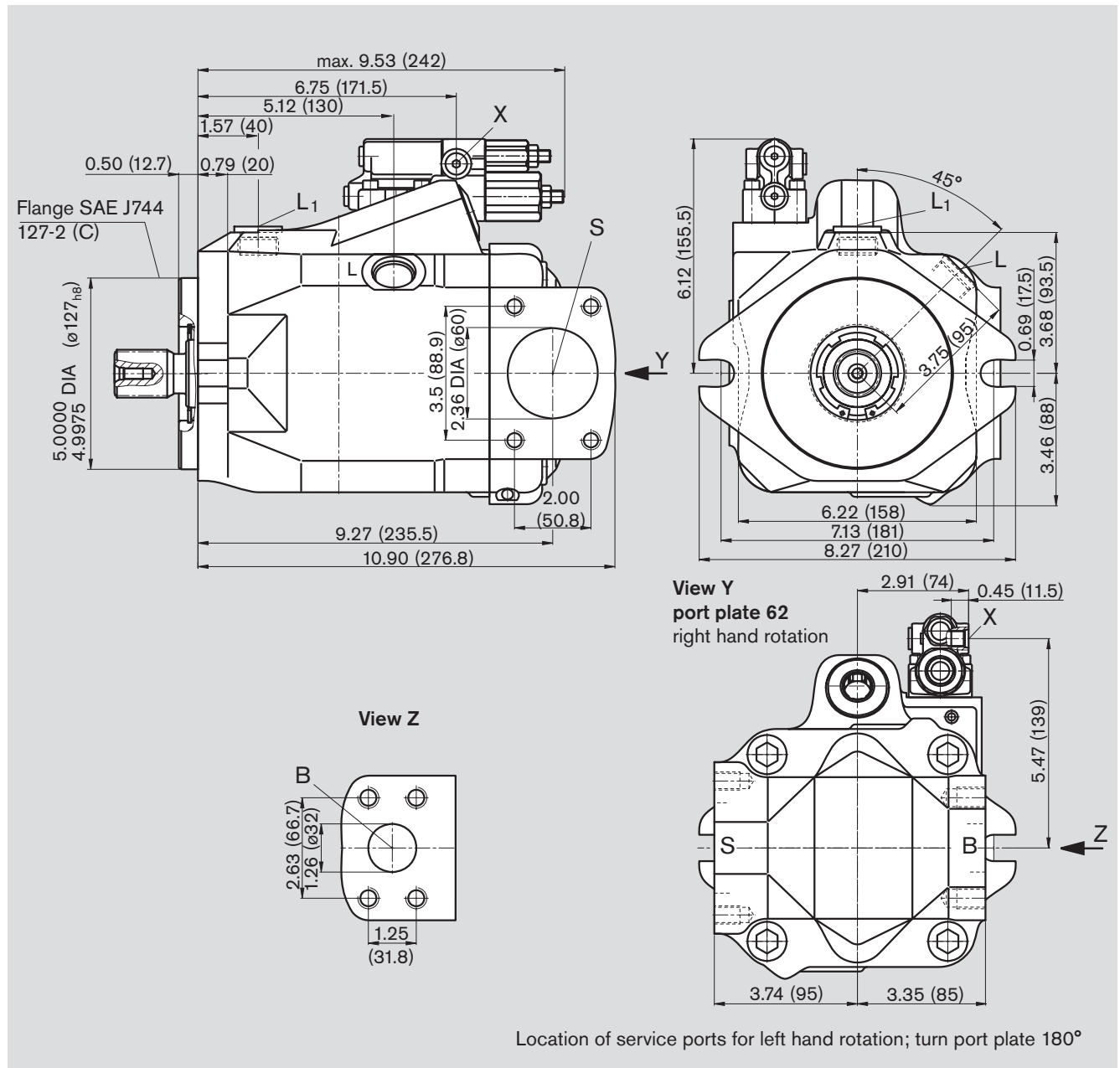
				Tightening torque, max. ¹⁾
B	Outlet port, SAE flange (code 61) Fixing thread	SAE J518c ISO 68	1in 3/8-16UNC-2B; 0.71 (18) deep	31 lb-ft (42 Nm)
S	Inlet port, SAE flange (code 61) Fixing thread	SAE J518c ISO 68	2in 1/2-13UNC-2B; 0.87 (22) deep	65 lb-ft (90 Nm)
L/L ₁	Case drain ports (L ₁ plugged)	ISO 11926	7/8-14UNF-2B	174 lb-ft (240 Nm)
X	Pilot pressure port	ISO 11926	7/16-20UNF-2B; 0.45 (11.5) deep	29 lb-ft (40 Nm)

¹⁾ see general information

Unit dimensions, size 85

Before finalizing your design please request a certified installation drawing.
Dimensions in inches and (mm)

A10VO85 DFR1(DFR, DRG)/52R(L)-VXC62N00



Shaft ends see page 32

Ports

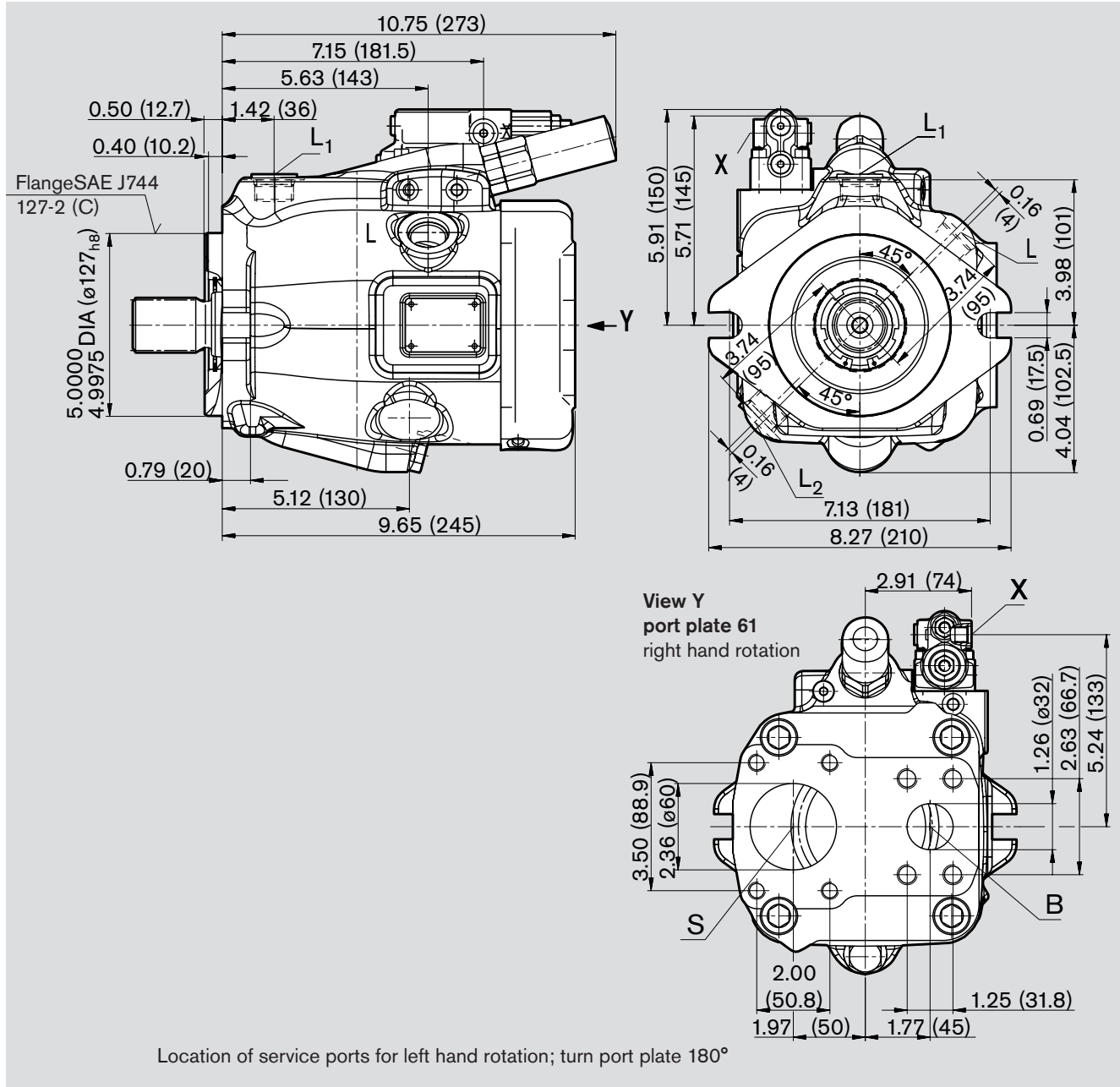
				Tightening torque, max. ¹⁾
B	Outlet port, SAE flange (code 62) Fixing thread	SAE J518c ISO 68	1 1/4in 1/2-13UNC-2B; 0.75 (19) deep	65 lb-ft (90 Nm)
S	Inlet port, SAE flange (code 61) Fixing thread	SAE J518c ISO 68	2 1/2in 1/2-13UNC-2B; 1.07 (27) deep	65 lb-ft (90) Nm
L/L ₁	Case drain ports (L ₁ plugged)	ISO 11926	1 1/16-12UN-2B	260 lb-ft (360 Nm)
X	Pilot pressure port	ISO 11926	7/16-20UNF-2B 0.45 (11,5) deep	29 lb-ft (40) Nm

¹⁾ see general information

Unit dimensions, size 85

A10VO85 LAXDX/53R(L)-VXC61N00

Before finalizing your design please request a certified installation drawing. Dimensions in inches and (mm)



Shaft ends see page 32

Ports

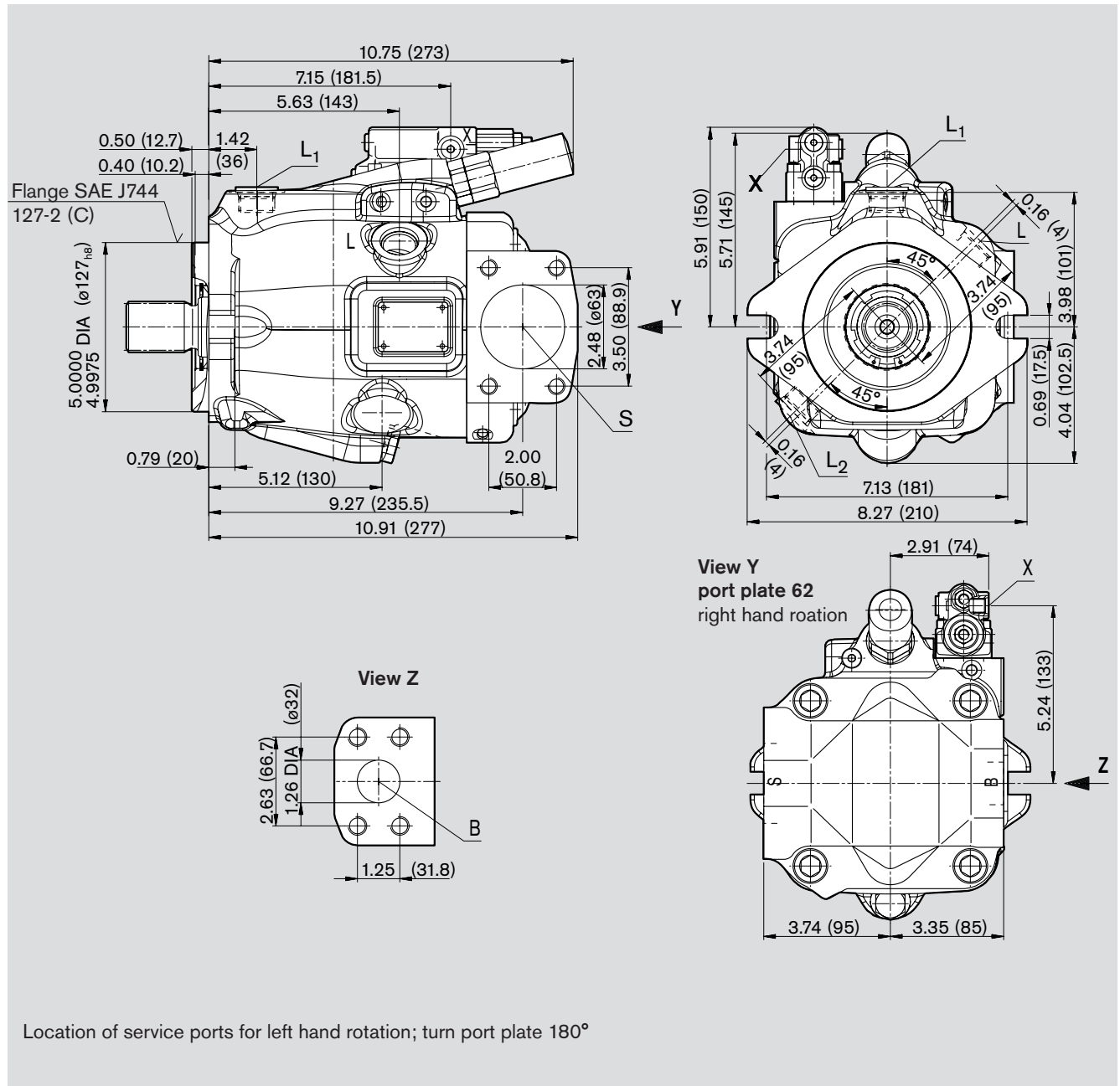
				Tightening torque, max. ¹⁾
B	Outlet port, SAE flange (code 62)	SAE J518c	1 1/4in	65 lb-ft (90 Nm)
	Fixing thread	ISO 68	1/2-13UNC-2B; 0.75 (19) deep	
S	Inlet port, SAE flange (code 61)	SAE J518c	2 1/2in	65 lb-ft (90 Nm)
	Fixing thread	ISO 68	1/2-13UNC-2B; 1.07 (27) deep	
L/L _{1/2}	Case drain ports (L _{1/2} plugged)	ISO 11926	1 1/16-12UN-2B	360 Nm
X	Pilot pressure port	ISO 11926	7/16-20UNF-2B; 0.45 (11.5) deep	29 lb-ft (40 Nm)

¹⁾ see general information

Unit dimensions, size 85

A10VO85 LAXDX/53R(L)-VXC62N00

Before finalizing your design please request a certified installation drawing. Dimensions in inches and (mm)



Shaft ends see page 32

Ports

				Tightening torque, max. ¹⁾
B	Outlet port, SAE flange (code 62) Fixing thread	SAE J518c ISO 68	1 1/4in 1/2-13UNC-2B; 0.75 (19) deep	65 lb-ft (90 Nm)
S	Inlet port, SAE flange (code 61) Fixing thread	SAE J518c ISO 68	2 1/2in 1/2-13UNC-2B; 1.07 (27) deep	65 lb-ft (90 Nm)
L/L _{1/2}	Case drain ports (L _{1/2} plugged)	ISO 11926	1 1/16-12UN-2B	360 Nm
X	Pilot pressure port	ISO 11926	7/16-20UNF-2B; 0.45 (11.5) deep	29 lb-ft (40 Nm)

¹⁾ see general information

Combination pumps A10VO + A10V(S)O

Combination pumps offer the possibility to obtain mutually independent hydraulic circuits without the use of a splitter gearbox.

When ordering combination pumps the model codes for the first and the second pump must be joined by a "+" .

Ordering example: A10VO85DFR1/52R-VSC12**K04** + A10VO45DR/52R-VSC11N00

If the second pump is not factory mounted, the simple type designation is sufficient. In this case the delivery of the pump with through drive will include: a shaft coupler and a plastic cover to prevent dirt from entering the through drive opening.

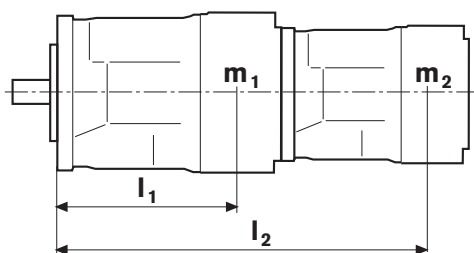
Permissible overhang moment

It is permissible to use a combination of two single pumps of the same size (tandem pump) considering a mass acceleration force of max. 10 g (322 ft/sec²(9,81 m/s²)) without an additional support bracket.

Size		10	18	28	45	63	85
Permissible overhang moment							
static	T_m lb-ft (Nm)	–	–	656 (890)	664 (900)	1010 (1370)	2270 (3080)
dynamic at 10 g (322 ft/sec ² (9,81 m/s ²))	T_m lb-ft (Nm)		–	65 (89)	66 (90)	101 (137)	227 (308)
Weight	m_1 lbs (kg)	18 (8)	25 (11,5)	31 (14)	40 (18)	48,5 (22)	75 (34)
Distance to center of gravity	l_1 in (mm)	–	–	3.19 (81)	3.74 (95)	3.94 (100)	4.8 (122)

m_1, m_2 Weight of pumps [lbs (kg)]

l_1, l_2 Dist. to center of gravity [in (mm)]



$$(T_m = (m_1 \cdot l_1 + m_2 \cdot l_2) \cdot \frac{1}{12 (102)} \quad [\text{lb-ft (Nm)}])$$

Overview of through drive mounting options

Through drive - A10VO/5x			Mounting option second 2. pump			Through drive available on size
Flange SAE J744	Coupler for splined shaft	Code	A10V(S)O../5x... Size (shaft)	A10VO../31... Size (shaft)	Gear pump Series (Size)	
82-2 (A)	5/8 in	K01	10 (U)	18 (U)	F (5...22)	28...85
	3/4 in	K52	10 (S)	18 (S, R)	–	28...85
101-2 (B)	7/8 in	K68	28 (S, R)	28 (S, R)	N/G (26...49)	28...85
			45 (U, W) ¹⁾	45 (U, W) ¹⁾	–	
	1 in	K04	45 (S, R)	45 (S, R)	–	45...85
127-4 (C)	1 1/4 in	K15	63 (U, W) ²⁾	–	–	
			63 (S, R)	–	–	63
127-2 (C)	1 1/4 in	K07	85 (U, W)	71 (S, R)	–	85
	1 1/2 in	K24	85 (S)	–	–	85

¹⁾ not on size 28 and 45 with K68

²⁾ not on size 45 with K04

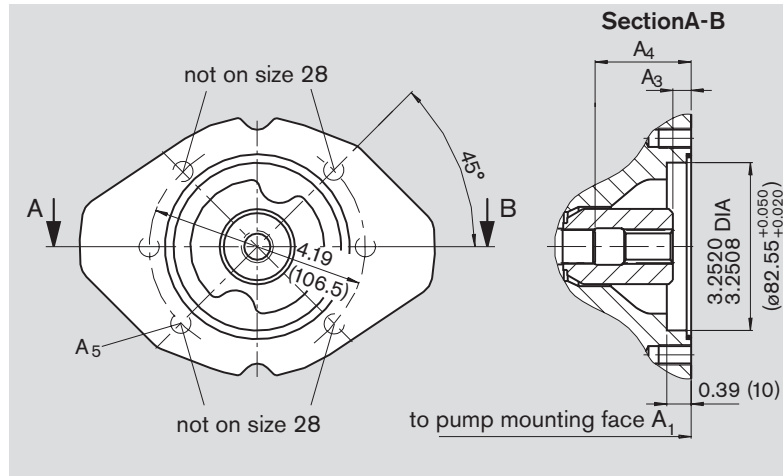
Dimensions through drives

Before finalizing your design please
request a certified installation drawing.
Dimensions in inches and (mm)

K01 Flange SAE J744 - 82-2 (A)

Coupler for splined shaft to ANSI B92.1a-1996 5/8 in 9T 16/32 DP¹⁾

(SAE J744 - 16-4 (A))

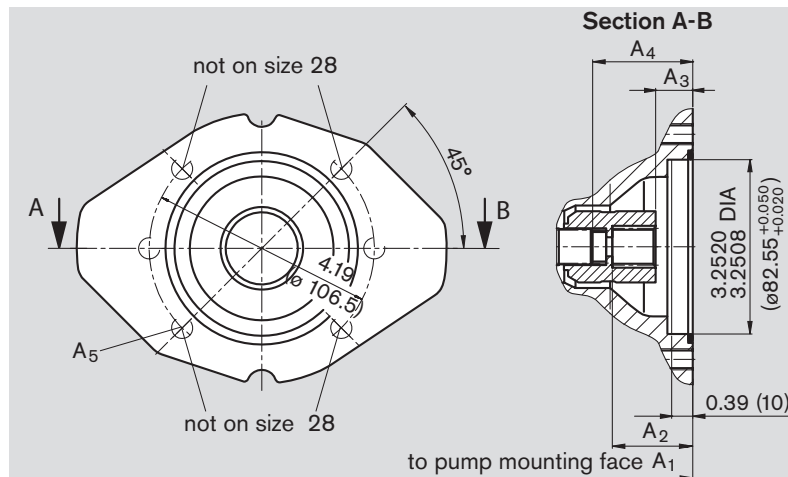


Size	A ₁	A ₃	A ₄	A ₅
28	8.03 (204)	0.39 (9.9)	1.85 (47)	M10; 0.63 (16) deep
45	9.02 (229)	0.42 (10.7)	2.09 (53)	M10; 0.63 (16) deep
63	10.04 (255)	0.37 (9.5)	2.32 (59)	M10; 0.63 (16) deep
85	11.89 (302)	0.53 (13.4)	2.68 (68)	M10; 0.63 (16) deep

K52 Flange SAE J744 - 82-2 (A)

Coupler for splined shaft to ANSI B92.1a-1996 3/4 in 11T 16/32 DP¹⁾

(SAE J744 - 19-4 (A-B))

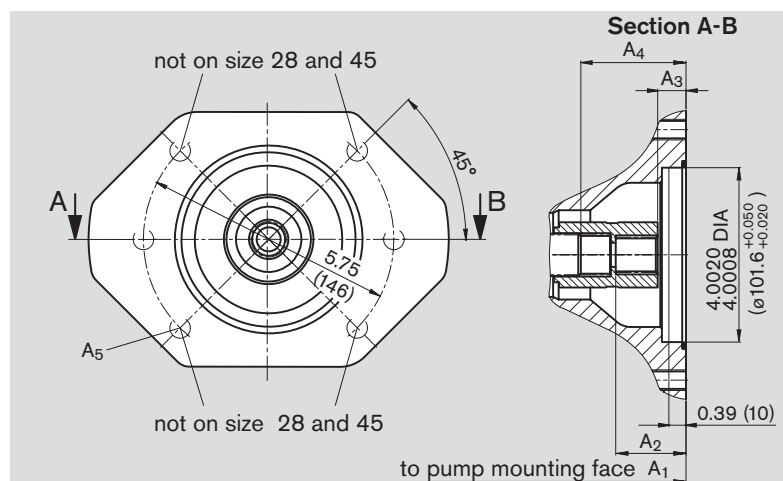


Size	A ₁	A ₂	A ₃	A ₄	A ₅
28	8.03 (204)	1.54 (39.3)	0.74 (18.8)	1.85 (47)	M10; 0.63 (16) deep
45	9.02 (229)	1.55 (39.4)	0.74 (18.9)	2.09 (53)	M10; 0.63 (16) deep
63	10.04 (255)	1.55 (39.4)	0.74 (18.9)	2.40 (61)	M10; 0.63 (16) deep
85	11.89 (302)	1.74 (44.1)	0.93 (23.6)	2.56 (65)	M10; 0.63 (16) deep

K68 Flange SAE J744 - 101-2 (B)

Coupler for splined shaft to ANSI B92.1a-1996 7/8 in 13T 16/32 DP¹⁾

(SAE J744 - 22-4 (B))



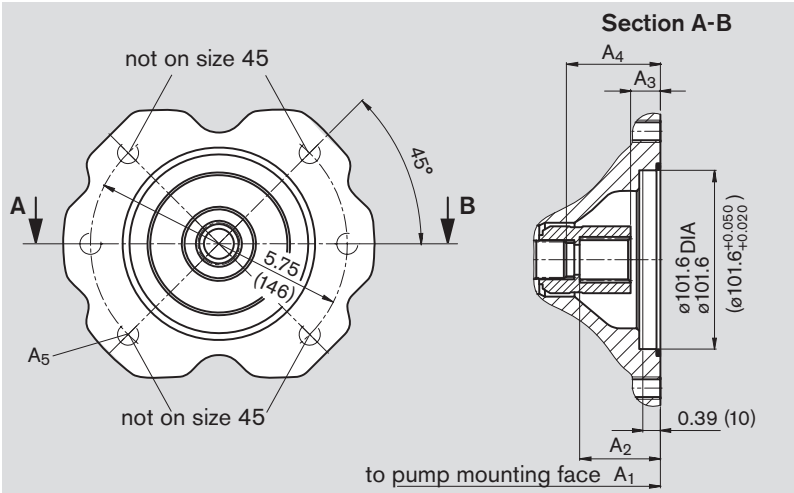
Size	A ₁	A ₂	A ₃	A ₄	A ₅
28	8.03 (204)	1.66 (42.3)	0.7 (17.8)	1.85 (47)	M12; 0.71 (18) deep
45	9.02 (229)	1.67 (42.4)	0.7 (17.9)	2.09 (53)	M12; 0.71 (18) deep
63	10.04 (255)	1.67 (42.4)	0.7 (17.9)	2.32 (59)	M12; 0.71 (18) deep
85	11.89 (302)	1.83 (46.5)	0.87 (22)	2.71 (69)	M12; 0.79 (20) deep

¹⁾ 30° pressure angle, flat root, side fit, tolerance class 5

Dimensions through drives

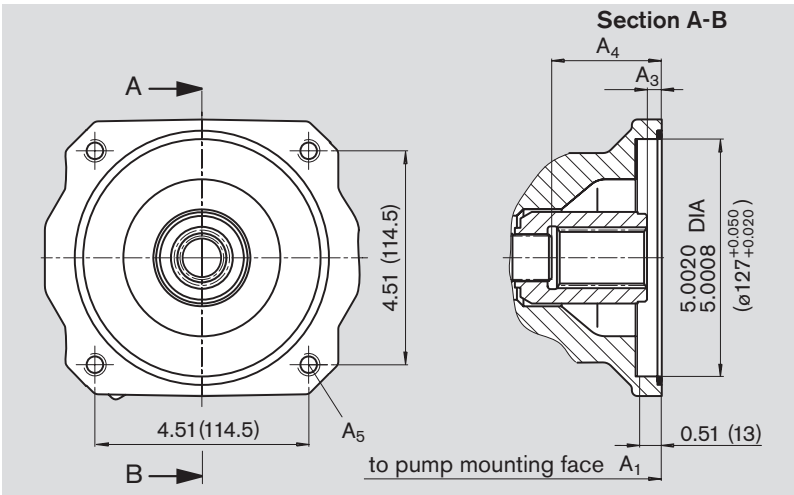
Before finalizing your design please request a certified installation drawing. Dimensions in inches and (mm)

K04 Flange SAE J744 - 101-2 (B)
Coupler for splined shaft to ANSI B92.1a-1996 1 in 15T 16/32 DP¹⁾ (SAE J744 - 25-4 (B-B))



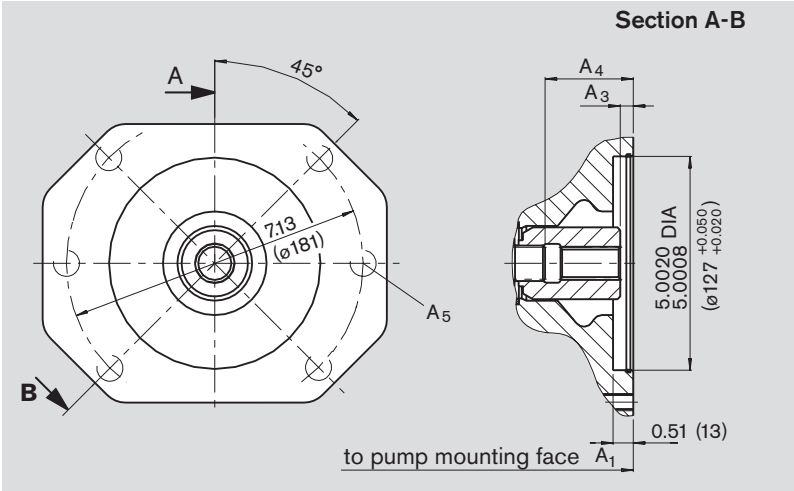
Size	A ₁	A ₂	A ₃	A ₄	A ₅
45	9.02 (229)	1.88 (47.9)	0.74 (18.9)	2.10 (53.4)	M12; 0.71 (18) deep
63	10.04 (255)	1.86 (47.4)	0.72 (18.4)	2.32 (58.9)	M12; 0.71 (18) deep
85	11.89 (302)	2.01 (51.2)	0.87 (22.2)	2.71 (69)	M12; 0.79 (20) deep

K15 Flange SAE J744 - 127-4 (C)
Coupler for splined shaft to ANSI B92.1a-1996 1 1/4 in 14T 12/24 DP¹⁾ (SAE J744 - 32-4 (C))



Size	A ₁	A ₃	A ₄	A ₅
63	10.04 (255)	0.31 (8)	2.32 (59)	M12; 0.63 (16) deep

K07 Flange SAE J744 - 127-2 (C)
Coupler for splined shaft to ANSI B92.1a-1996 1 1/4 in 14T 12/24 DP¹⁾ (SAE J744 - 32-4 (C))



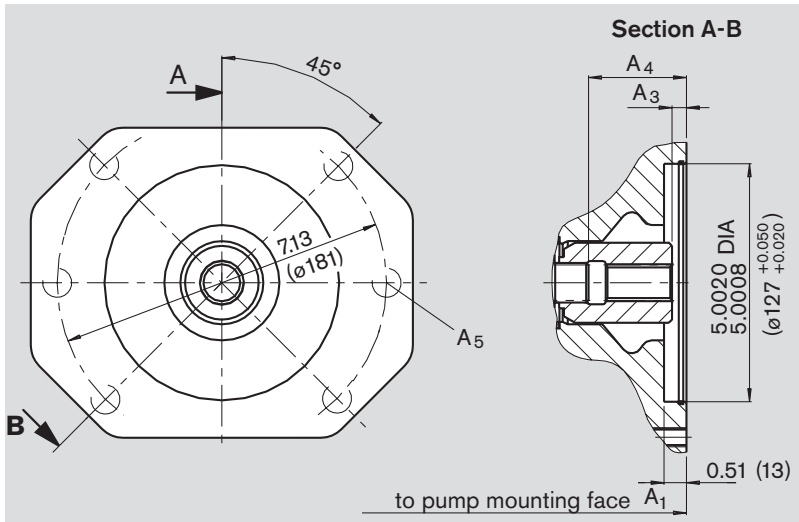
Size	A ₁	A ₂	A ₃	A ₄	A ₅
85	11.89 (302)	2.36 (59.9)	0.88 (22.4)	2.67 (67.9)	M16; 0.94 (24) deep

¹⁾ 30° pressure angle, flat root, side fit, tolerance class 5

Dimensions through drive

Before finalizing your design please request a certified installation drawing. Dimensions in inches and (mm)

K24 Flange SAE J744 - 127-2 (C)
Coupler for splined shaft to ANSI B92.1a-1996 1 1/2 in 17T 12/24 DP¹⁾ (SAE J744 - 38-4 (C-C))



Size	A ₁	A ₃	A ₄	A ₅
85	11.89 (302)	0.31 (8)	2.68 (68)	M16; 0.94 (24) deep

¹⁾ 30° pressure angle, flat root, side fit, tolerance class 5

Installation notes

Optional installation position. The pump housing must be filled with fluid during commissioning and operation.

In order to obtain a low noise level, all connections (inlet, outlet, pilot pressure and case drain lines) must be linked by flexible members to tank.

Avoid placing a check valve in the case drain line.

The highest of the case drain ports (L ; L_1 or L_2) must be connected to tank with piping material for standard pressure rating suitable for the port sizes.

Vertical installation (Shaft end upwards)

Arrangement inside the reservoir

Before installation fill pump housing, keeping it in a horizontal position.

a) If the min. fluid level is equal to or above the pump mounting face: plug port "L", "L₁" and "S" open; it is recommended to pipe "L₁" and connect a suction pipe to "S" (see fig. 1).

b) If the min. fluid level is below the pump mounting face: pipe ports "L₁" and "S" acc. to fig. 2 "L" plugged. (see also limit of conditions)

Note: to avoid pump damage, remove all protective parts (dust covers, plastic plugs etc.) before installation.

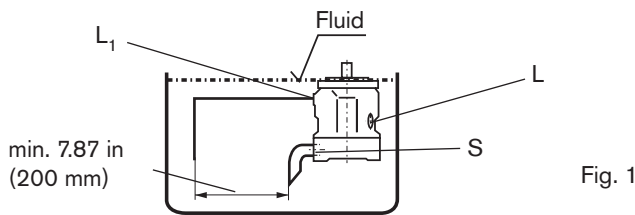


Fig. 1

Arrangement outside the reservoir

Above the reservoir as in fig. 2. Before installation fill pump housing, keeping it in a horizontal position.

Limit of conditions

Min. pump inlet pressure $p_{abs\ min} = 12\ psi\ (0,8\ bar)$ under static and dynamic conditions.

Note: try to avoid mounting above tank in order to obtain a low noise level.

The permissible suction height is a result of the overall pressure loss but may not exceed $h_{max} = 32\ in\ (800\ mm)$ (immersion depth $h_{t\ min} = 7.87\ in\ (200\ mm)$).

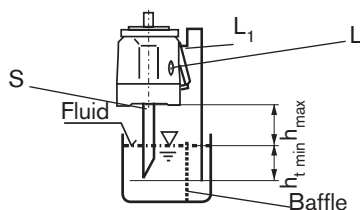


Fig. 2

Overall pressure loss

$$\Delta p_{tot} = \Delta p_1 + \Delta p_2 + \Delta p_3 \leq (1 - p_{abs\ min}) = 3\ psi\ (0,2\ bar)$$

Δp_1 : press. loss in pipe due to acceleration of fluid column

ρ = density $[kg/m^3]$

$$\Delta p_1 = \frac{\rho \cdot l \cdot dv}{dt} \cdot 10^{-5} [bar]$$

l = pipe lenght $[m]$

dv/dt = change of fluid velocity inlet $[m/s^2]$

Δp_2 : Pressure loss due to static head

$$\Delta p_2 = h \cdot \rho \cdot g \cdot 10^{-5} [bar]$$

h = height $[m]$

ρ = density $[kg/m^3]$

g = gravity acceleration = $9,81\ m/s^2$

Δp_3 = Line losses (elbows etc.)

Horizontal installation

The pump must be installed in such a manner, that either "L", "L₁" or "L₂" is at the top.

Arrangement inside the reservoir

a) If the min. fluid level is above the top of the pump: plug port "L₁", "L" and "S" open; it is recommended to pipe "L" and connect a suction pipe to "S" (see fig. 3).

b) If the min. fluid level is below the top of the pump: pipe "L" and "S" acc. to fig. 4, "L₁" plugged (see also limit of conditions).

Note: to avoid pump damage, remove all protective parts (dust covers, plastic plugs, etc) before installation.

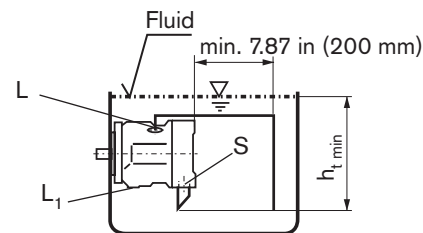


Fig. 3

Arrangement outside the reservoir

Fill pump housing before commissioning.

Pipe port "S" and the highest of the case drain ports "L", "L₁" or "L₂".

a) Mounting above the tank: see fig. 4. (see also "Limit of conditions")

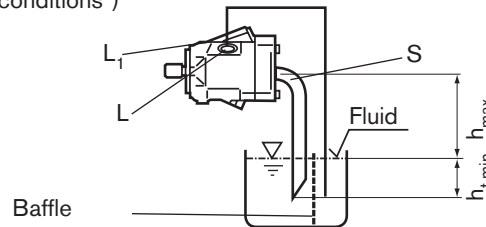


Fig. 4

b) Mounting below the reservoir: pipe ports "L₁" and "S" acc. to fig. 5, plug port "L".

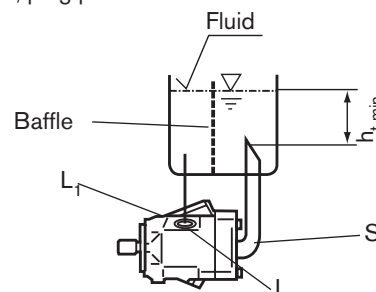


Fig. 5

Notes

Notes

Notes

General information

- The A10VO pump is designed to be used in open circuits.
- Project planning, assembly and commissioning of the pump require the involvement of qualified personnel.
- The service line ports and function ports are only designed to accommodate hydraulic lines.
- During and shortly after operation, there is a risk of burns on the pump and especially on the solenoids. Take suitable safety precautions, e.g. wear protective clothing
- There may be shifts in the characteristic depending on the operating state of the pump (operating pressure, fluid temperature).
- Tightening torques:
 - The tightening torques specified in this data sheet are maximum values and must not be exceeded (maximum values for screw thread).
Manufacturer's instruction for the max. permissible tightening torques of the used fittings must be observed!
 - For DIN 13 fixing screws, we recommend checking the tightening torque individually according to VDI 2230 Edition 2003.
- The data and information contained herein must be adhered to.

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Subject to change.